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PATENT COOPERATION TREATY

PCT

From the INTERNATIONAL BUREAU

NOTIFICATION OF THE RECORDING
OF A CHANGE(PCT Rule 92bis.1 and
Administrative Instructions, Section 422)

To:

ATKINSON, Peter, Birch
Marks & Clerk
Sussex House
83-85 Mosley Street
Manchester M2 3LG
ROYAUME-UNI

Date of mailing (day/month/year) 15 March 2001 (15.03.01)	IMPORTANT NOTIFICATION
Applicant's or agent's file reference PBA/D088217PWO	
International application No. PCT/GB99/02620	International filing date (day/month/year) 19 August 1999 (19.08.99)

1. The following indications appeared on record concerning:

☒ the applicant ☐ the inventor ☐ the agent ☐ the common representative

Name and Address

THERAMARK LIMITED
90 Fetter Lane
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State of Nationality

GB

State of Residence

GB

Telephone No.

Facsimile No.

Teleprinter No.

2. The International Bureau hereby notifies the applicant that the following change has been recorded concerning:

☒ the person ☒ the name ☒ the address ☐ the nationality ☐ the residence

Name and Address

THE VICTORIA UNIVERSITY OF
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State of Nationality

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State of Residence

GB

Telephone No.

Facsimile No.

Teleprinter No.

3. Further observations, if necessary:

4. A copy of this notification has been sent to:

☒ the receiving Office ☐ the designated Offices concerned
☐ the International Searching Authority ☒ the elected Offices concerned
☐ the International Preliminary Examining Authority ☐ other:

The International Bureau of WIPO
34, chemin des Colombettes
1211 Geneva 20, Switzerland

Facsimile No.: (41-22) 740.14.35

Authorized officer

Ingrid Aulich

Telephone No.: (41-22) 338.83.38

PATENT COOPERATION TREATY

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NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Assistant Commissioner for Patents
United States Patent and Trademark
Office
Box PCT
Washington, D.C.20231
ETATS-UNIS D'AMERIQUE

in its capacity as elected Office

Date of mailing (day/month/year) 12 April 2000 (12.04.00)	
International application No. PCT/GB99/02620	Applicant's or agent's file reference PBA/D088217PWO
International filing date (day/month/year) 19 August 1999 (19.08.99)	Priority date (day/month/year) 19 August 1998 (19.08.98)
Applicant FREEMAN, Sally et al	

1. The designated Office is hereby notified of its election made:



in the demand filed with the International Preliminary Examining Authority on:

17 March 2000 (17.03.00)



in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was

was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Juan Cruz
Facsimile No.: (41-22) 740.14.35	Telephone No.: (41-22) 338.83.38

PATENT COOPERATION TREATY

PCT

NOTIFICATION RELATING TO PRIORITY CLAIM

(PCT Rules 26bis.1 and 26bis.2 and
Administrative Instructions, Sections 402 and 409)

From the INTERNATIONAL BUREAU

To:

ATKINSON, Peter, Birch
Marks & Clerk
Sussex House
83-85 Mosley Street
Manchester M2 3LG
ROYAUME-UNI

Date of mailing (day/month/year) 07 December 1999 (07.12.99)	
Applicant's or agent's file reference PBA/D088217PWO	IMPORTANT NOTIFICATION
International application No. PCT/GB99/02620	International filing date (day/month/year) 19 August 1999 (19.08.99)
Applicant THERAMARK LIMITED et al	

The applicant is hereby **notified** of the following in respect of the priority claim(s) made in the international application.

1. ☐ **Correction of priority claim.** In accordance with the applicant's notice received on: ,
the following priority claim has been corrected to read as follows:
 - ☐ even though the indication of the number of the earlier application is missing.
 - ☐ even though the following indication in the priority claim is not the same as the corresponding indication appearing in the priority document:
2. ☒ **Addition of priority claim.** In accordance with the applicant's notice received on: 01 November 1999 (01.11.99),
the following priority claim has been added:

GB 19 August 1998 (19.08.98) 9818030.0

 - ☐ even though the indication of the number of the earlier application is missing.
 - ☐ even though the following indication in the priority claim is not the same as the corresponding indication appearing in the priority document:
3. ☒ As a result of the correction and/or addition of (a) priority claim(s) under items 1 and/or 2, the (earliest) priority date is:
19 August 1998 (19.08.98)
4. ☐ **Priority claim considered not to have been made.**
 - ☐ The applicant failed to respond to the Invitation under Rule 26bis.2(a) (Form PCT/IB/316) within the prescribed time limit.
 - ☐ The applicant's notice was received after the expiration of the prescribed time limit under Rule 26bis.1(a).
 - ☐ The applicant's notice failed to correct the priority claim so as to comply with the requirements of Rule 4.10.

The applicant may, before the technical preparations for international publication have been completed and subject to the payment of a fee, request the International Bureau to publish, together with the international application, information concerning the priority claim. See Rule 26bis.2(c) and the PCT Applicant's Guide, Volume I, Annex B2(II).
5. ☐ In case where multiple priorities have been claimed, the above item(s) relate to the following priority claim(s):
6. A copy of this notification has been sent to the receiving Office and
 - ☒ to the International Searching Authority (where the international search report has not yet been issued).
 - ☒ the designated Offices (which have already been notified of the receipt of the record copy).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No. (41-22) 740.14.35	Authorized officer Patricia Gonzalez Telephone No. (41-22) 338.83.38
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PATENT COOPERATION TREATY

PCT

NOTIFICATION RELATING TO PRIORITY CLAIM

(PCT Rules 26bis.1 and 26bis.2 and
Administrative Instructions, Sections 402 and 409)

From the INTERNATIONAL BUREAU

To:

ATKINSON, Peter, Birch
Marks & Clerk
Sussex House
83-85 Mosley Street
Manchester M2 3LG
ROYAUME-UNI

Date of mailing (day/month/year) 07 December 1999 (07.12.99)	
Applicant's or agent's file reference PBA/D088217PWO	IMPORTANT NOTIFICATION
International application No. PCT/GB99/02620	International filing date (day/month/year) 19 August 1999 (19.08.99)
Applicant THERAMARK LIMITED et al	

The applicant is hereby **notified** of the following in respect of the priority claim(s) made in the international application.

1. ☐ **Correction of priority claim.** In accordance with the applicant's notice received on: ,
the following priority claim has been corrected to read as follows:
 - ☐ even though the indication of the number of the earlier application is missing.
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2. ☒ **Addition of priority claim.** In accordance with the applicant's notice received on: 01 November 1999 (01.11.99),
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GB 20 August 1998 (20.08.98) 9818156.3
 - ☐ even though the indication of the number of the earlier application is missing.
 - ☐ even though the following indication in the priority claim is not the same as the corresponding indication appearing in the priority document:
3. ☐ As a result of the correction and/or addition of (a) priority claim(s) under items 1 and/or 2, the (earliest) priority date is:
19 August 1998 (19.08.98)
4. ☐ **Priority claim considered not to have been made.**
 - ☐ The applicant failed to respond to the invitation under Rule 26bis.2(a) (Form PCT/IB/316) within the prescribed time limit.
 - ☐ The applicant's notice was received after the expiration of the prescribed time limit under Rule 26bis.1(a).
 - ☐ The applicant's notice failed to correct the priority claim so as to comply with the requirements of Rule 4.10.

The applicant may, before the technical preparations for international publication have been completed and subject to the payment of a fee, request the International Bureau to publish, together with the international application, information concerning the priority claim. See Rule 26bis.2(c) and the PCT Applicant's Guide, Volume I, Annex B2(1B).
5. ☐ In case where **multiple priorities** have been claimed, the above item(s) relate to the following priority claim(s):
6. A copy of this notification has been sent to the receiving Office and
 - ☒ to the International Searching Authority (where the international search report has not yet been issued).
 - ☒ the designated Offices (which have already been notified of the receipt of the record copy).

<p>The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland</p> <p>Facsimile No. (41-22) 740.14.35</p>	<p>Authorized officer</p> <p>Patricia Gonzalez</p> <p>Telephone No. (41-22) 338.83.38</p>
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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61K 47/48	A1	(11) International Publication Number: WO 98/35701 (43) International Publication Date: 20 August 1998 (20.08.98)
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(54) Title: DRUG TARGETING (57) Abstract <p>The invention provides a method of targeting a drug to areas of hypoxic and/or ischemic tissue within the body in which the desired drug species is linked to a non-cytotoxic bioreductive carrier. Also provided by the invention are novel bioreductive conjugates comprising a non-cytotoxic bioreductive moiety with linked-thereto at least one therapeutic agent. The compounds of the invention are particularly suitable for the treatment of rheumatoid arthritis and other arthritic conditions, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological disorders, cancer, kidney disease, digestive diseases, liver disease, chronic periodontitis or ischemia following tissue transplantation.</p>		

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- 1 -

DRUG TARGETING

The present invention relates to bioreductive drug conjugates for use in targeting of therapeutic agents to localised regions of hypoxic and/or ischemic tissue within the body.

Reduced oxygen tension (hypoxia) has been demonstrated in a variety of tumor types. In fact, it has long been suspected that oxygen deficiency in tumors may be a limiting factor in the control of tumors by radiotherapy. Relatively recently, the presence of hypoxia in tumors has been exploited in their treatment.

Bioreductive drugs require metabolic reduction to generate cytotoxic metabolites. This process is facilitated by the presence of appropriate reductases and the lower oxygen conditions present in some cancerous (hypoxic) as compared to normal (normoxic) tissue. As a result, a number of bioreductive drugs capable of producing cytotoxic metabolites under hypoxic conditions have been proposed for use in combination with radiotherapy treatment of tumors.

A number of bioreductive compounds are known to act as potent alkylating agents after undergoing reduction *in vivo*. Examples of known bioreductive alkylating agents include compounds such as activated enamines, vinylogous quinone methides, simple quinone methides and α -methylene lactones or lactams. Bioactivation of such compounds produces species which are electron deficient and which are capable of covalent binding to a nucleophilic centre on a biomolecule, such as DNA.

Most bioreductive drugs that have been developed for use in the treatment of tumors exhibit an optimum "trapping" potential when hypoxia is profound ($pO_2 < 12$ mm Hg) and this is believed to form the basis for their selectivity for cancerous as opposed to normal tissues.

Bioreductive drugs have also been proposed for use

- 2 -

in several methods for the detection of hypoxic cells in tumors. In this way, radiotherapy treatment may be optimised for individual patients on the basis of the oxygen status of their tumors.

US-A-5086068 describes the use of nitroaromatic compounds in the detection of hypoxic cells in normal and tumor tissue. An immunogenic conjugate comprising a nitroaromatic compound and an immune response inducing carrier is used *in vitro* to raise antibodies specific to the nitroaromatic compound. These antibodies are in turn used to detect the presence of hypoxic tissue following *in vivo* administration of the nitroaromatic compound.

A number of methods have also been described for detecting the presence of hypoxic cells in tumors using a labelled 2-nitroimidazole in which labelled fragments of the nitroimidazole compound bind to cellular macromolecules. More recently, the use of an immunologically detectable hapten such as theophylline covalently bound to a 2-nitroimidazole has been suggested as a method of indentifying hypoxic cells (see Brit. J. Cancer 63: 119-125, 1991 & 72: 1462-1468, 1995, and Anti-Cancer Drug Design 10: 227-241, 1995). Bioreduction of the nitroimidazole leads to binding of bioreductive metabolites, and hence the theophylline side-chain, to intracellular molecules. Immunochemical techniques are then used to stain and thus locate those cells containing the bound theophylline.

Other agents comprising a bioreductive moiety, e.g. 2-nitroimidazole, for the diagnosis or treatment of hypoxic cells are described in US-A-5387692.

A number of bioreductive agents have been described for use in the delivery of cytotoxic drugs to hypoxic tumor tissue in which bioreductive activation at the tumor site results in selective delivery of the drug. However, following drug delivery the bioreductive compound remaining in the tissues is itself a potential

- 3 -

alkylating agent and thus cytotoxic, thereby rendering such a system entirely unsuitable for use as a non-cytotoxic drug delivery vehicle in diseases other than cancer. Hypoxia-selective bioreductive drug delivery agents proposed for use in anti-tumor therapy are described, for example, in Dissabs. 87: 31004, 1987 and in J. Med. Chem. 34: 2933-2935, 1991.

Delivery systems which utilise bioreduction to deliver a non-cytotoxic drug species have also been proposed. For example, a delivery system based on quinone propionic acid has been described (see Pharmaceutical Research 8(3): 323-330, 1991) in which the benzoquinone acts as the trigger and the propionic acid moiety allows for linkage either to an amine moiety (e.g. an enzyme inhibitor) or to an alcohol (e.g. a steroid). Two electron activation of the benzoquinone trigger facilitates intramolecular cyclisation generating a stable lactone, a process which results in elimination of the drug species. However, the lactone produced is itself a potential alkylating agent. This system is thus unsuitable for use as a non-cytotoxic drug delivery system. Furthermore, in aqueous solution in the absence of a reducing agent the lactone produced following drug delivery is very unstable and undergoes degradation. The instability of this prodrug system in aqueous solution thus precludes its use for drug delivery *in vivo*.

We now propose an improved method for the specific targeting of a drug to areas of hypoxic and/or ischemic tissue, e.g. cells, tissues and/or organs, within the body in which the desired drug species is linked to a non-cytotoxic bioreductive compound or carrier. In this method, any direct interaction of the carrier with DNA or other biomolecules is minimised, thus avoiding potential mutagenic side effects.

In particular, we now propose a method capable of targeting drugs to sites of inflammation within the body

- 4 -

associated with hypoxia and/or ischemia, e.g. to the synovium in the treatment of rheumatoid arthritis. This method not only has the effect of reducing the risk of systemic side effects of the drug, but also enhances the therapeutic effect of the drug.

Thus, viewed from one aspect the invention provides a bioreductive conjugate comprising a non-cytotoxic bioreductive moiety with linked thereto at least one therapeutic agent.

The bioreductive conjugates in accordance with the invention are substantially stable in an oxygenated environment. However, in a hypoxic or ischemic environment, reductive activation results in release of the therapeutic agent from the bioreductive moiety and thus its targeted delivery to the site of hypoxia or ischemia which may be an organ, tissue, cell or group of cells. In general, on bioreduction the bioreductive moiety will undergo an intramolecular rearrangement or intramolecular cyclisation reaction which in turn provides for release of the therapeutic agent at the target site.

As used herein, the term "bioreductive moiety" is intended to define any molecule which is reduced in the presence of reducing enzymes or reductases. For example, a bioreductive moiety may be any substantially non-reactive molecule which in the presence of reductases is converted into a more reactive form. Preferred bioreductive moieties for use in the invention are those which on reductive activation become electron-rich and which are thereby capable of intramolecular bond rearrangement to deliver a therapeutic agent.

As used herein, "non-cytotoxic bioreductive moiety" is used to define any bioreductive moiety having substantially no cytotoxic activity *in vivo*. Thus, it is intended that the bioreductive moiety for use in accordance with the invention is not only in itself non-cytotoxic, but that this produces substantially no

- 5 -

cytotoxic species following bioreductive activation. By "non-cytotoxic" it is meant that the bioreductive moiety does not interact directly with DNA. Preferably, the bioreductive moiety is substantially non-mutagenic. Thus, the bioreductive moiety is intended to function merely as a non-cytotoxic carrier or targeting agent for the drug species which, following delivery of the drug at the target site, is eliminated from the body in the absence of any undesirable side-effects.

The bioreductive conjugates in accordance with the invention have a targeting effect on tissues having reductase activity. This is believed to be a consequence of hypoxic metabolism and/or reduced oxygenation of such tissues.

In one embodiment the invention provides bioreductive conjugates of formula (I):



where A is a non-cytotoxic bioreductive moiety, each B is independently the residue of a therapeutic agent, and n is an integer, preferably from 1 to 3, particularly 1.

A and B are stably conjugated in an oxygenated environment and are such that A is non-cytotoxic and B when conjugated to A is non-cytotoxic. On reductive activation of A, A and B detach and A is itself either a stable, non-cytotoxic species or, more preferably, A reacts with itself to form a stable, non-cytotoxic species.

Preferred compounds for use in accordance with the invention are those which have the ability to penetrate poorly perfused tissues and which only release the active drug in a hypoxic and/or ischemic environment.

A large number of bioreductive agents of diverse structure are known. These include quinones, aromatic nitro compounds and N-oxides. As mentioned above, those intended for use in accordance with the invention should

- 6 -

be substantially non-cytotoxic following bioreductive activation. This may be achieved in a number of ways.

Following bioreduction of the conjugate and delivery of the drug species to the target site, the final form of the bioreductive carrier may itself comprise a stable, non-cytotoxic species, for example a compound having no potential alkylating centre. However, in a preferred embodiment of the invention, cytotoxicity of the bioreductive moiety may be reduced by providing a nucleophilic centre within the bioreductive compound itself. Following release of the drug an alkylating centre is formed. However, the proximity of the nucleophilic centre ensures that intramolecular alkylation occurs in preference to alkylation of any biomolecules such as DNA. In this way, substantially no cytotoxic species are formed. Such systems may be referred to as "self-alkylating".

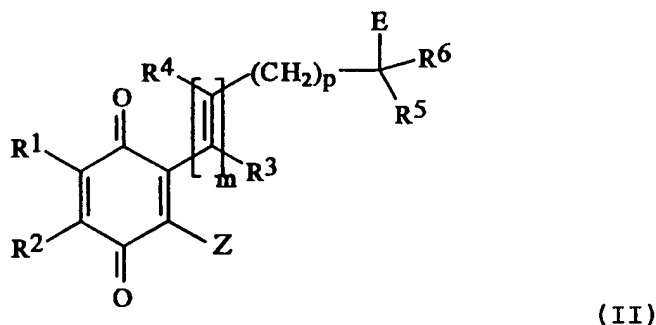
Examples of electron rich groups capable of acting as a nucleophilic moiety in the bioreductive compound include oxygen, sulphur and nitrogen atoms. Thus, for example, inclusion of a suitably positioned amino, thio or hydroxyl group within the bioreductive compound will favour intramolecular alkylation resulting in a non-cytotoxic product on release of the drug at the site of hypoxia/ischemia. Suitable nucleophilic moieties which may be present in the bioreductive moiety include -OH, -SH, -NH₂ and -NHR in which R is C₁₋₆ alkyl, e.g. C₁₋₃ alkyl. Other suitable nucleophilic moieties will be known to those skilled in the art.

Alternatively, the bioreductive compound for use in the invention may be rendered non-cytotoxic following drug delivery by means of the introduction of steric hindrance capable of presenting a physical blockage to attack upon the bioreductive by any nucleophile. Thus, the presence of a bulky group either at or in close proximity to any potential alkylating centre generated

- 7 -

in the bioreductive moiety following drug delivery serves to abolish alkylating reactivity thus preventing alkylation of any biomolecules. Examples of groups which may be used in this way include linear or, more preferably, branched, C₄₋₂₀ alkyl or alkenyl groups, e.g. tert. butyl. Other groups capable of providing steric hindrance will be known to those skilled in the art.

Particularly preferred bioreductive conjugates in accordance with the invention include compounds of formula II:



(wherein

R¹ and R² independently represent hydrogen or halogen atoms, or a group R, OR, SR, NHR, NR₂, CO₂R or CONHR;

or, alternatively, R¹ and R² together with the intervening ring carbon atoms form a 5-7 membered, preferably 5- or 6-membered, carbocyclic or heterocyclic ring itself optionally substituted by one or more halogen atoms, or by one or more groups selected from R, OR, SR, NHR, NR₂, CO₂R and CONHR;

Z represents an alkyl, alkenyl, aryl or aralkyl group optionally carrying at least one OH, SH, NH₂ or NHR⁷ group in which R⁷ is an alkyl group;

R³, R⁴, R⁵ and R⁶ independently represent hydrogen atoms

- 8 -

or an alkyl or alkenyl group;

each group R independently represents a hydrogen atom,
an alkyl or alkenyl group;

E represents the residue of a therapeutic agent to be
delivered, optionally attached via a linking group L;

m = 0, 1, 2 or 3, preferably 1;

p = 0 or 2, preferably 0;

with the proviso that when m = 1 then p = 0)

or a salt thereof.

Preferred compounds of formula II include those
wherein Z represents a group of the formula $(CH_2)_nXH$ in
which n = 0, 1, 2 or 3, preferably 0; and X represents
an oxygen or sulphur atom or, preferably, X represents a
group of formula NY wherein Y represents a hydrogen atom
or an alkyl group. Such compounds may act as "self-
alkylating" systems.

Particularly preferred compounds of formula II are
those wherein Z represents a group of the formula
 $(CH_2)_nXH$ in which X represents an amino group;

R¹ and R² each represent alkoxy groups or, together with
the intervening ring carbon atoms, R¹ and R² form a
benzene ring;

R³, R⁴, R⁵ and R⁶ each represent hydrogen atoms; and

n = 0, m = 1 and p = 0.

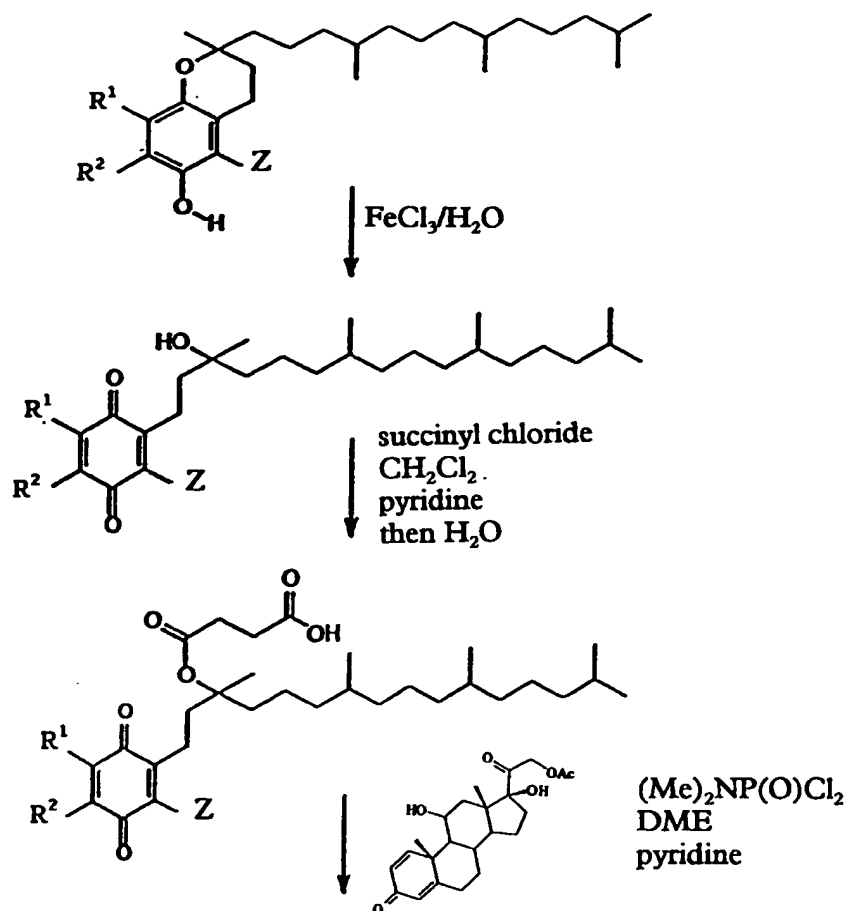
Alternatively, in relation to the compounds of

- 9 -

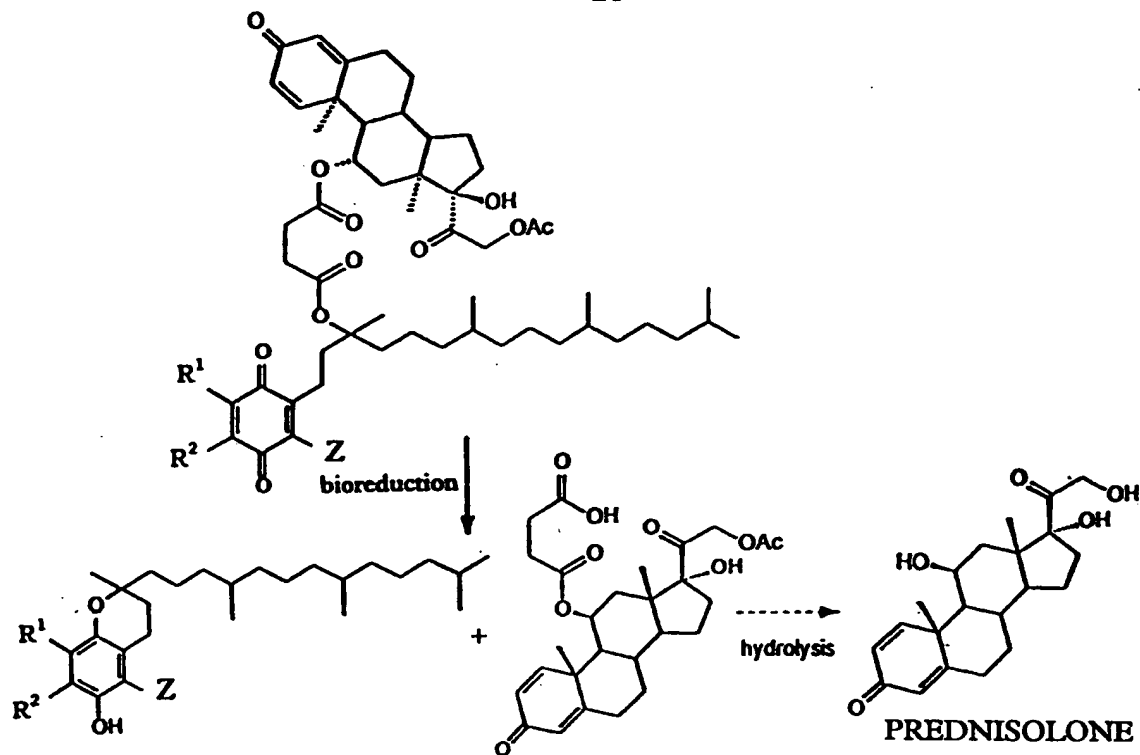
formula II, particularly when Z is other than a group of the formula $(CH_2)_nXH$, reduction of the quinone to its hydroquinone form may facilitate an intramolecular cyclisation reaction via the hydroxy group present on the hydroquinone ring and subsequent elimination of the drug species. The resulting cyclic ether is non-cytotoxic.

Reaction scheme 1 below illustrates the preparation of a preferred bio-reductive conjugate of formula II in which R^1 , R^2 and Z are as hereinbefore defined. As will be seen, bio-reductive activation of the conjugate results in the formation of a cyclic ether which is an analogue of vitamin E and non-cytotoxic.

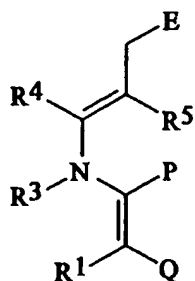
Scheme 1:



- 10 -



Other preferred bioreductive conjugates in accordance with the invention include those compounds of formula III:



(III)

(wherein

P and Q together with the intervening ring carbon atoms form a quinone or indoloquinone ring, a nitroaromatic, N-oxide or diazoaromatic compound, itself optionally substituted by one or more halogen atoms, or by one or more groups selected from R, OR, SR, NHR, NR₂, CO₂R and CONHR;

- 11 -

R^1 represents a hydrogen or halogen atom, or a group R, OR, SR, NHR, NR_2 , CO_2R or CONHR;

R^3 , R^4 and R^5 independently represent hydrogen atoms or an alkyl or alkenyl group;

each group R independently represents a hydrogen atom, an alkyl or alkenyl group;

E represents the residue of a therapeutic agent to be delivered, optionally attached via a linking group L);

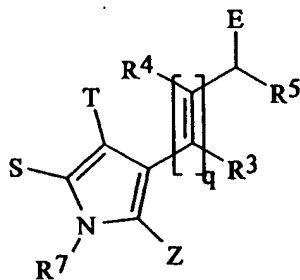
or a salt thereof.

Preferred compounds of formula III are those wherein P and Q together with the intervening ring carbon atoms form a quinone or indoloquinone ring; and

R^1 , R^3 , R^4 and R^5 each represent hydrogen atoms or methyl groups.

To act as "self-alkylating" systems, the electron-rich heteroatom present in the reduced form of the ring system of the compounds of formula III should preferably be no more than 6 bonds from the carbon atom linked to the therapeutic agent, E.

Other preferred bioelectroactive conjugates in accordance with the invention include the compounds of formula IV:



(IV)

- 12 -

(wherein

S and T together with the intervening ring carbon atoms form a quinone or iminoquinone ring, a nitroaromatic or N-oxide, e.g. an aromatic N-oxide, compound, itself optionally substituted by one or more halogen atoms, or by one or more groups selected from R, OR, SR, NHR, NR₂, CO₂R and CONHR;

Z represents an alkyl, alkenyl, aryl or aralkyl group optionally carrying at least one OH, SH, NH₂ or NHR⁶ group in which R⁶ is an alkyl group;

R⁷ represents an alkyl group, preferably C₁₋₂ alkyl;

R³, R⁴ and R⁵ independently represent hydrogen atoms or an alkyl or alkenyl group;

each group R independently represents a hydrogen atom, an alkyl or alkenyl group;

q = 0, 1, 2 or 3, preferably 0 or 1;

E represents the residue of a therapeutic agent to be delivered, optionally attached via a linking group L);

or a salt thereof.

Preferred compounds of formula IV are those in which S and T together with the intervening ring carbon atoms form a quinone or N-oxide compound;

R³, R⁴ and R⁵ each represent hydrogen atoms;

R⁷ is methyl;

Z represents a group of formula (CH₂)_nXH wherein X

- 13 -

represents an oxygen or sulphur atom or, preferably, a group of formula NY in which Y represents a hydrogen atom or an alkyl group, and $n = 0, 1, 2$ or 3 ; and

$q = 0$ or 1 .

In relation to the compounds of formula IV, alkylating activity may effectively be abolished following drug delivery by choosing as group Z a bulky group capable of providing steric hindrance. In such cases, Z is preferably a linear or, more preferably, branched, C_{4-20} alkyl or alkenyl group. Alternatively, such compounds may act as "self-alkylating" systems in cases where Z represents a group of the formula $(CH_2)_nXH$.

In each of the compounds of general formulae II-IV above, the substituents R, R^1 , R^2 , R^3 , R^4 , R^5 , R^6 and R^7 may be selected to provide the conjugate with optimum redox potential, solubility, enzyme specificity etc.

As used herein, the term "heterocyclic group" is intended to define a carbocyclic group interrupted by at least one heteroatom selected from oxygen, sulphur and nitrogen.

Examples of preferred carbocyclic or heterocyclic rings include benzene, pyridine, pyrrole, furan, pyrazine, piperidine, piperazine, pyrrolidine, morpholine and thiomorpholine rings.

In each of the compounds of formulae II-IV, preferred halogen atoms are fluorine and chlorine.

In the bioreductive conjugates of the invention, any alkyl or alkenyl moiety, unless otherwise stated, may be straight-chained or branched and preferably contains from 1 to 8, more preferably 1 to 6, and especially preferably 1 to 4, carbon atoms. Aryl moieties, unless otherwise stated, preferably contain from 5 to 12 ring atoms and especially preferably comprise phenyl rings.

Preferred salts of the compounds of formulae I-IV

- 14 -

are those which are suitable for administration to patients and are thus pharmaceutically or physiologically acceptable salts. Such salts may be formed with various inorganic and organic acids and include the ammonium, alkali and alkaline earth metal salts.

Reductases known to be involved in activation of bio-reductive compounds include DT diaphorase, cytochrome P450, NADPH-dependent cytochrome P450 reductase and xanthine oxidase. The ease of reduction of any given bio-reductive agent will depend upon its ability to act as a substrate for the intracellular reductases and the expression levels of such enzymes within the particular cell type. The choice of bio-reductive compound for use in the invention will thus depend upon the type of enzymes present at the target site. Indeed, it may be useful to determine the relative enzyme activities in the target tissues of individual patients before starting treatment.

It is clearly desirable that the bio-reductive conjugate should reach the target site intact. Since bio-reduction of the conjugate is dependent upon the redox potential of the bio-reductive moiety present, this may be selected such that this is less susceptible to reduction by ubiquitous systems such as NADH or NADPH, thereby increasing the chances that the conjugate will reach the target site still intact. In general, those bio-reductive compounds having an optimal redox potential will be more selective in targeting of hypoxic cells and are thus preferred for use in the invention.

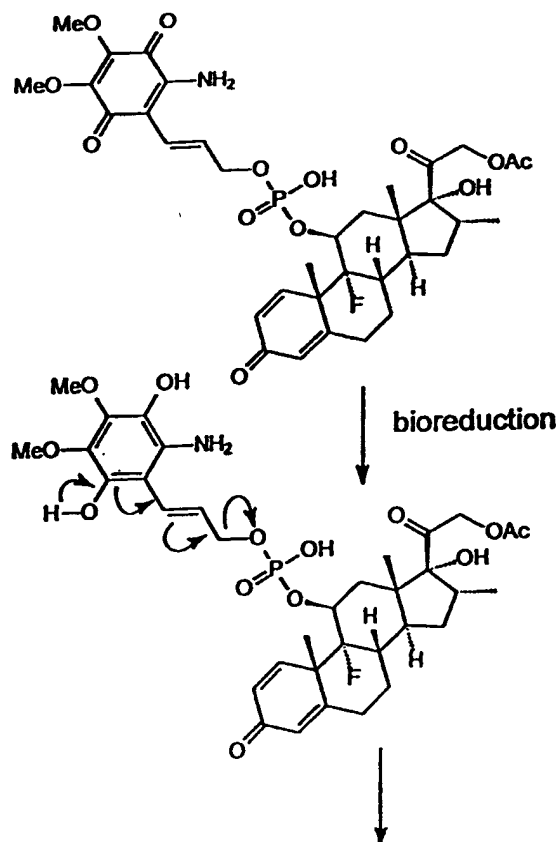
Examples of bio-reductive compounds preferred for use in the invention include the quinones, naphthoquinones, indoloquinones and quinolino quinones and their derivatives. The electron deficient quinone nucleus in such compounds readily undergoes reduction *in vivo* to form the corresponding electron rich hydroquinone which in turn is capable of intramolecular

- 15 -

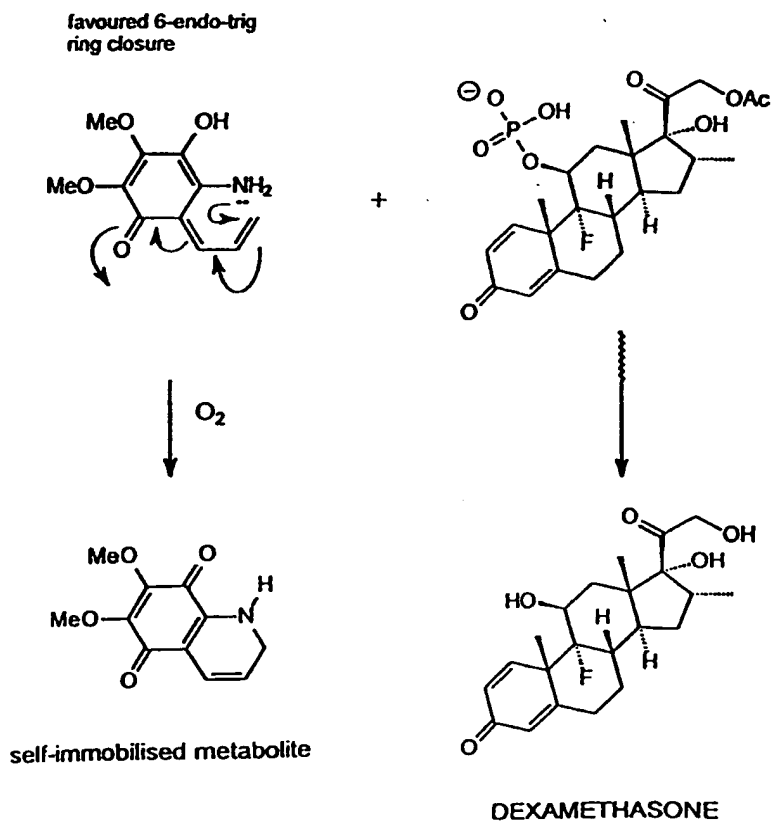
rearrangement to release the drug. Particularly preferred quinones include the 1,4-benzoquinones and the naphthoquinones in which the quinone ring carries an optionally hydroxy or amino substituted alkenyl group, e.g. a propenyl group, and an adjacent nucleophilic moiety, e.g. an amino group. Indoloquinones are particularly good substrates for DT diaphorase, an enzyme commonly found in most tissues.

A particularly preferred bioreductive conjugate in accordance with the invention is shown in reaction scheme 2 given below in which the bioreductive moiety is a 1,4-benzoquinone and the therapeutic agent is dexamethasone, an anti-inflammatory agent which may be used in the treatment of rheumatoid arthritis.

Scheme 2:



- 16 -



The invention is considered to have utility in connection with the delivery of a wide range of therapeutic agents. The expressions "therapeutic agent" and "drug" are used interchangeably herein and are intended to define any atom, ion or molecule which *in vivo* is capable of producing an effect detectable by any chemical, physical or biological examination. A therapeutic agent will in general be any substance which may be administered to a human or non-human animal body to produce a desired, usually beneficial, effect and may be an agent having either a therapeutic or a prophylactic effect.

Examples of therapeutic agents suitable for use in accordance with the invention include agents in all of the major therapeutic areas including anti-infectives such as antibiotics and antiviral agents, analgesics, anaesthetics and anti-inflammatory agents. Anti-

- 17 -

neoplastics, including known cytotoxic agents may also be used. The exact choice of therapeutic agent will naturally depend upon the desired therapeutic application.

Whilst it is envisaged that in general the therapeutic agent will itself be non-cytotoxic, the bioreductive carrier may be used to deliver cytotoxic agents, e.g. in anti-tumor treatment.

Examples of other therapeutic agents for use in accordance with the invention include agents administered to the human or animal body for diagnostic purposes, e.g. for use in radioimaging techniques. In this regard, a radiolabelled steroid may be linked to a non-cytotoxic bioreductive compound for use in the detection of hypoxic cells in tumor tissues.

Methods for attaching bioreductive compounds to a therapeutic agent are within the level of skill in the art. In general, the conjugates in accordance with the invention can be prepared by linkage of a non-cytotoxic bioreductive moiety to at least one therapeutic agent. Linkage of the therapeutic agent to the bioreductive moiety may be effected through any reactive group and standard coupling techniques are known in the art. Preferred reaction conditions, e.g. temperature, solvents, etc. depend primarily on the particular reactants and can readily be determined by those skilled in the art. In general, any reactive groups present, e.g. amino, carboxy etc. will be protected during coupling of the bioreductive with the therapeutic agent, although it is possible to leave some groups unprotected. After coupling, the resulting compound may be purified, e.g. by chromatography.

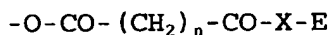
The bioreductive moiety may be bonded directly to the therapeutic agent or may be bonded by a linker group, L. Linkage between the bioreductive and the therapeutic agent may be effected via any reactive group present in the bioreductive moiety, e.g. a primary

- 18 -

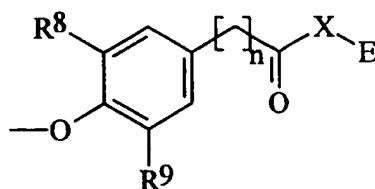
amine, carboxylate, alcohol, thiolate, etc. Preferably, the bioreductive moiety is linked to the therapeutic agent via an ester, phosphate ester, ether, amine, thiol or thiol ester bond or any combination thereof.

The linker group serves to link the bioreductive moiety to at least one therapeutic agent. Besides filling this role as a linker, the linker group may be selected to yield a bioreductive conjugate having desired characteristics. For example, appropriate choice of a linker group may serve to enhance the resistance of the conjugate to non-bioreductive metabolism and/or enhance delivery of the drug molecule at the target site. It may also be possible to optimise the redox potential, enzyme or tissue specificity, or the solubility of the conjugate by attaching to or incorporating within the linker group appropriately selected moieties, e.g. groups which are tissue targeting. Thus, the ability to alter the nature of the linker group provides for the possibility of altering the physicochemical properties, e.g. solubility, and biological properties, e.g. biodistribution, of the bioreductive conjugate. The primary function of the linker is however to link together the bioreductive compound and the drug.

Linker groups L particularly suitable for use in the invention for those drugs having a free -OH or -SH group include the following in which E represents the residue of a drug species:



and



- 19 -

(wherein n is an integer from 1 to 3;

X represents a sulphur or oxygen atom which may form part of the drug molecule E;

and R⁸ and R⁹ each independently represent F or Cl).

The bioelective itself may be synthesised in accordance with conventional synthesis techniques. Techniques for the synthesis of quinones, in particular indoloquinones are described for example in J. Org. Chem. 50:4276-4281 (1985).

Viewed from a further aspect the invention provides a process for the preparation of a bioelective conjugate comprising a non-cytotoxic bioelective moiety with linked thereto at least one therapeutic agent, said process comprising linking at least one therapeutic agent to a non-cytotoxic bioelective moiety.

There are believed to be many conditions which may benefit from the drug delivery system of the invention. These are primarily conditions associated with hypoxia and/or ischemia. Hypoxia is any state in which a physiologically inadequate amount of oxygen is available to, or utilised by, any given tissue or group of tissues within the body. Ischemia is any local diminution in the blood supply to any tissue in the body and may arise as a result of obstruction in the flow of arterial blood or vasoconstriction. In general, ischemia will ultimately lead to hypoxia.

In a clinical setting, tissues may become hypoxic and/or ischemic as a result of a number of different conditions in the body. Reduction of the blood supply to body tissues has the effect of inducing ischemia, for example in atherosclerosis, diabetes or following tissue or organ transplantation. Inflammatory or cancerous response may also lead to the tissue either physically

- 20 -

or metabolically outgrowing its vascular supply, again leading to ischemia and/or hypoxia.

Non-limiting examples of conditions which may be treated using the bio-reductive conjugates of the invention include inflammatory conditions, e.g. rheumatoid arthritis, and other arthritic conditions such as osteoarthritis, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological diseases, cancer, kidney disease, digestive diseases and liver disease. Other conditions of interest include chronic periodontitis and ischemia following tissue transplantation.

The bio-reductive conjugates of the invention may also find use in the treatment of a wide range of inflammatory conditions in which hypoxia and/or ischemia may be implicated, in particular in treating inflammatory conditions of the soft tissues. In the case of certain inflammatory conditions of the gastrointestinal tract, sections of the g.i. tract become hypoxic. Other inflammatory conditions which may be treated in accordance with the invention thus include gastrointestinal disorders such as Crohn's disease.

The compounds of the invention may also be used in the treatment of muscular disorders associated with hypoxia and/or ischemia.

It is believed that many known drugs could have enhanced therapeutic effects if selectively delivered to ischemic/hypoxic tissue. For example, following a cerebral attack, cerebral perfusion is reduced and the brain suffers an inflammatory response. The linkage of a vasodilator, such as a nitric oxide generator, or an anti-inflammatory agent, such as a steroid, to a bio-reductive agent would thus serve to enhance the therapeutic index of the drug.

Rheumatoid arthritis is known to be associated with chronic synovial inflammation and poor perfusion of the synovial tissues. However, we have now discovered that

- 21 -

in patients suffering from rheumatoid arthritis the synovial tissues are in many cases profoundly hypoxic ($pO_2 < 12$ mm Hg). We have also found that such tissues contain high levels of reductases. Whilst not wishing to be bound by theoretical considerations, it is believed that there are pockets in the synovium which are hypoxic and that it is the hypoxic cells in the synovium which are primarily responsible for the inflammation associated with rheumatoid arthritis. Linkage of an anti-inflammatory agent, such as a non-steroidal anti-inflammatory agent, e.g. dexamethasone, a steroid or a nitric oxide inhibitor would thus serve to greatly increase the therapeutic index of the active agent in the treatment of rheumatoid arthritis, whilst at the same time reducing the risk of systemic side effects. The weak acidic based NSAIDs which undergo ion-trapping in acidotic tissue are considered particularly suitable.

Following transplantation and tissue rejection, both ischemia and an immunological-inflammatory response may contribute to tissue hypoxia. Again, such conditions may thus be treated using a conjugate of the invention in which a bioreductive moiety is linked to a vasodilator or to an anti-inflammatory or immunological suppressant.

Many of the basic complications of diabetes are believed to owe their basic pathology to hypoxia. Indeed, in many cases diabetics show accelerated atherosclerosis. The present invention may thus be used in the treatment of diabetes by linking a drug, such as a phosphodiesterase inhibitor, to a non-cytotoxic bioreductive moiety.

Hypoxic tissues are also believed to be present in chronic periodontitis, a condition associated with severe inflammation of the periodontium. Linkage of an antibiotic or other drug known for treating periodontitis, e.g. a metalloproteinase inhibitor, to a

- 22 -

bio-reductive may thus be beneficial in treating this condition.

An example of an agent which may be linked to a non-cytotoxic bio-reductive compound for use in treating diabetes is dipyridamole.

Viewed from a yet further aspect, the invention provides a bio-reductive conjugate as hereinbefore defined for use in a method of targeting a therapeutic agent to a specific tissue site within the body, in particular to a site of hypoxia and/or ischemia, e.g. in the treatment of rheumatoid arthritis or other arthritic conditions, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological disorders, cancer, kidney disease, digestive diseases, liver disease, chronic periodontitis or ischemia following tissue transplantation.

In a preferred embodiment the invention provides a bio-reductive conjugate comprising a non-cytotoxic bio-reductive moiety linked to an anti-inflammatory agent for use in the treatment of rheumatoid arthritis.

Viewed from a yet further aspect the invention provides the use of a bio-reductive conjugate as hereinbefore defined in the manufacture of a medicament for use as a targeting agent, in particular as an agent capable of targeting a site of hypoxia and/or ischemia within the body, e.g. in the treatment of rheumatoid arthritis and other arthritic conditions, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological disorders, cancer, kidney disease, digestive diseases, liver disease, chronic periodontitis or ischemia following tissue transplantation.

In another aspect the invention provides a method of targeting hypoxic and/or ischemic tissues in the human or non-human, preferably mammalian, body comprising administering to said body a bio-reductive conjugate as hereinbefore defined. In particular, the invention provides a method of treating or preventing

- 23 -

rheumatoid arthritis and other arthritic conditions, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological disorders, cancer, kidney disease, digestive diseases, liver disease, chronic peridontitis or ischemia following tissue transplantation, said method comprising administering to a human or non-human animal body in need thereof an effective amount of a bio-reductive conjugate as hereinbefore defined.

Viewed from a yet further aspect the invention provides a pharmaceutical composition comprising a bio-reductive conjugate in accordance with the invention or a pharmaceutically acceptable salt thereof, together with at least one pharmaceutical carrier or excipient.

The active ingredient in such compositions may comprise from about 0.1% to about 99% by weight of the formulation. By "pharmaceutically acceptable" is meant that the ingredient must be compatible with other ingredients of the compositions as well as physiologically acceptable to the patient.

Pharmaceutical compositions for use according to the present invention may be formulated in conventional manner using readily available pharmaceutical or veterinary aids. Thus the active ingredient may be incorporated, optionally together with other active substances, with one or more conventional carriers, diluents and/or excipients, to produce conventional galenic preparations such as tablets, pills, powders, lozenges, sachets, cachets, elixirs, suspensions, emulsions, solutions, syrups, aerosols, soft and hard gelatin capsules, suppositories, sterile injectable solutions, sterile packaged powders, and the like.

Examples of suitable carriers, excipients, and diluents are lactose, dextrose, sucrose, sorbitol, mannitol, starches, gum acacia, calcium phosphate, aglinate, tragacanth, gelatin, calcium silicate,

- 24 -

microcrystalline cellulose, polyvinylpyrrolidone, cellulose, water syrup, water, water/ethanol, water/glycol, water/polyethylene, glycol, propylene glycol, methyl cellulose, methylhydroxybenzoates, propyl hydroxybenzoates, talc, magnesium stearate, mineral oil or fatty substances such as hard fat or suitable mixtures thereof. The compositions may additionally include lubricating agents, wetting agents, emulsifying agents, suspending agents, preserving agents, sweetening agents, flavouring agents, and the like. The formulations may be formulated so as to provide quick, sustained or delayed release of the active ingredient after administration to the patient by use of procedures well known in the art.

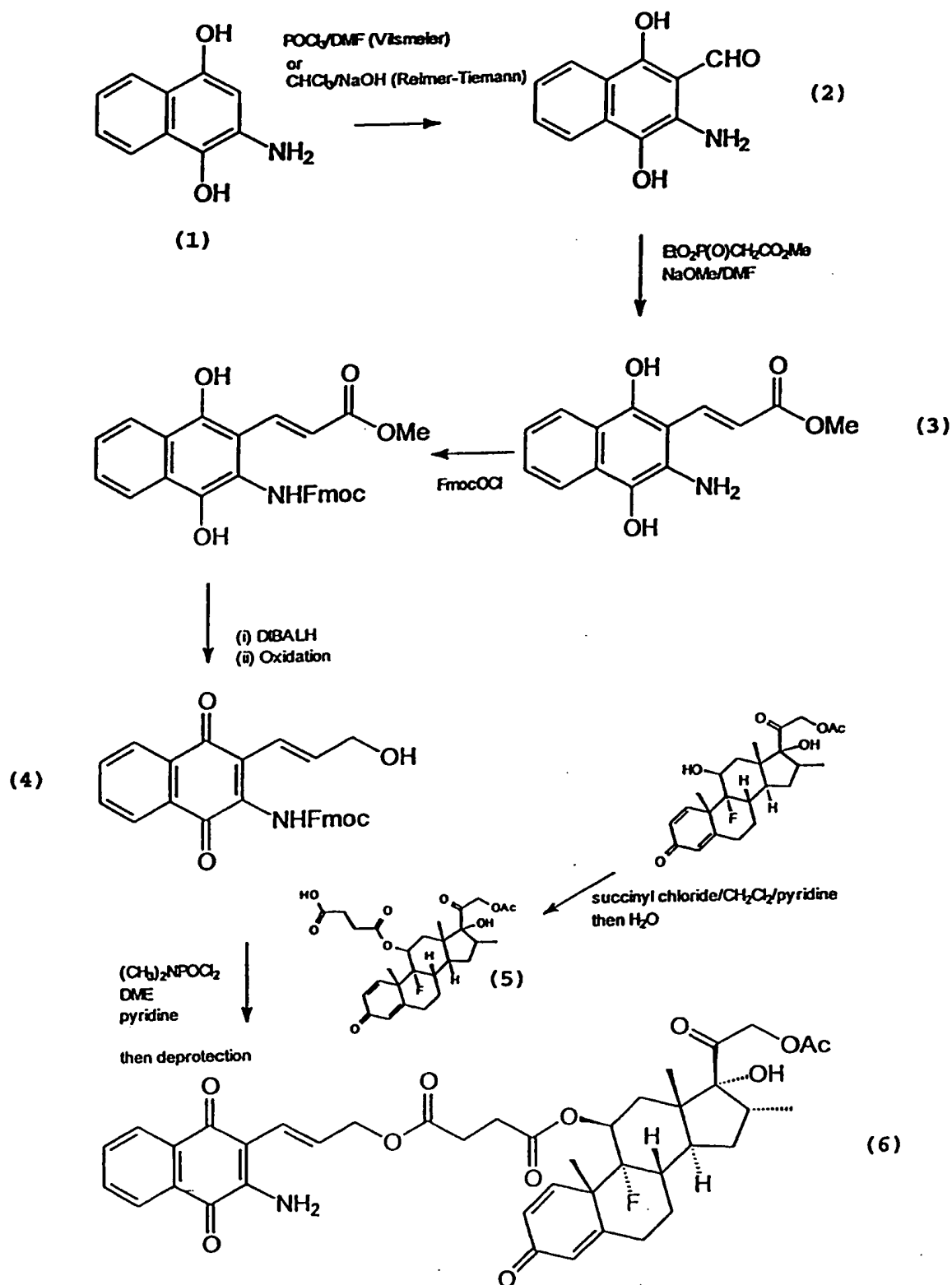
The compositions are preferably formulated in a unit dosage form, e.g. with each dosage containing from about 0.1 to about 500mg of the active ingredient.

The precise dosage of the active ingredient and the length of the treatment will depend upon a number of factors including the age and weight of the patient, the specific condition being treated and its severity, and the route of administration. In general, an effective dose will be of the order of from about 0.01 mg/kg to about 20 mg/kg bodyweight per day, e.g. from about 0.05 to about 10 mg/kg per day, administered one or more times daily. Thus, an appropriate dose for an adult may be from 10 to 100 mg per day, e.g. 20 to 50 mg per day.

Administration may be by any suitable method known in the art, including for example oral, parenteral (e.g. intramuscular, subcutaneous, intraperitoneal or intravenous), rectal or topical administration.

The present invention will now be further illustrated by way of the following non-limiting Examples and with reference to accompanying Figure 1 which shows the product profile obtained on the reduction of the aspirin-bioreductive conjugate of Example 5 by the $(\text{CH}_3)_2\text{C}^\bullet\text{OH}$ radical.

Example 1 - Synthesis of "self-alkylating" bio-reductive delivery system.



- 26 -

Step 1 - N,N-dimethyl formamide (2 equivs) and POCl_3 are stirred together. The resulting solution is then added to a solution of the protected amino-dihydro-napthoquinone (1 equiv) in 1,2-dichloroethane and heated under reflux for about $1\frac{1}{2}$ hours. The resulting solution is then cooled and NaOAc (1M, 100 mL/g quinone) is added with stirring over $2\frac{1}{2}$ hours. The solution is then extracted with EtOAc, dried and evaporated. The resulting product (2) is then purified by chromatography on silica.

Step 2 - triethylphosphonoacetate (10.92 mmol) is stirred into dimethylformamide (80 ml). NaOMe (11 mmol) is then added and the solution is stirred for $\frac{1}{2}$ hour. Product (2) (4.27 mmol) dissolved in dimethylformamide (20 ml) is added stepwise and stirring is continued for a further 2 hours. The mixture is then diluted with ethyl acetate (300 mL), washed with aqueous sodium hydrogen carbonate (6 x 100 mL), dried, evaporated in vacuo and the product (3) is recrystallised from ethyl acetate.

Step 3 - Product (3) (1.21 mmol) is dissolved in anhydrous CH_2Cl_2 (90 mL) and diisobutylaluminium hydride (16.3 mL, 1.5M in toluene) is added dropwise at -50°C . The mixture is then stirred for $3\frac{1}{2}$ hours at -30°C and FeCl_3 (1.0M dissolved in 0.1M HCl , 27 mL) is added keeping the temperature below 0°C . Stirring is continued for a further $\frac{1}{2}$ hour at 0°C followed by filtration. The resulting product is extracted with CHCl_3 (4 x 75 mL), washed with brine (50 mL), dried and evaporated in vacuo. Product (4) is recrystallised in ethanol.

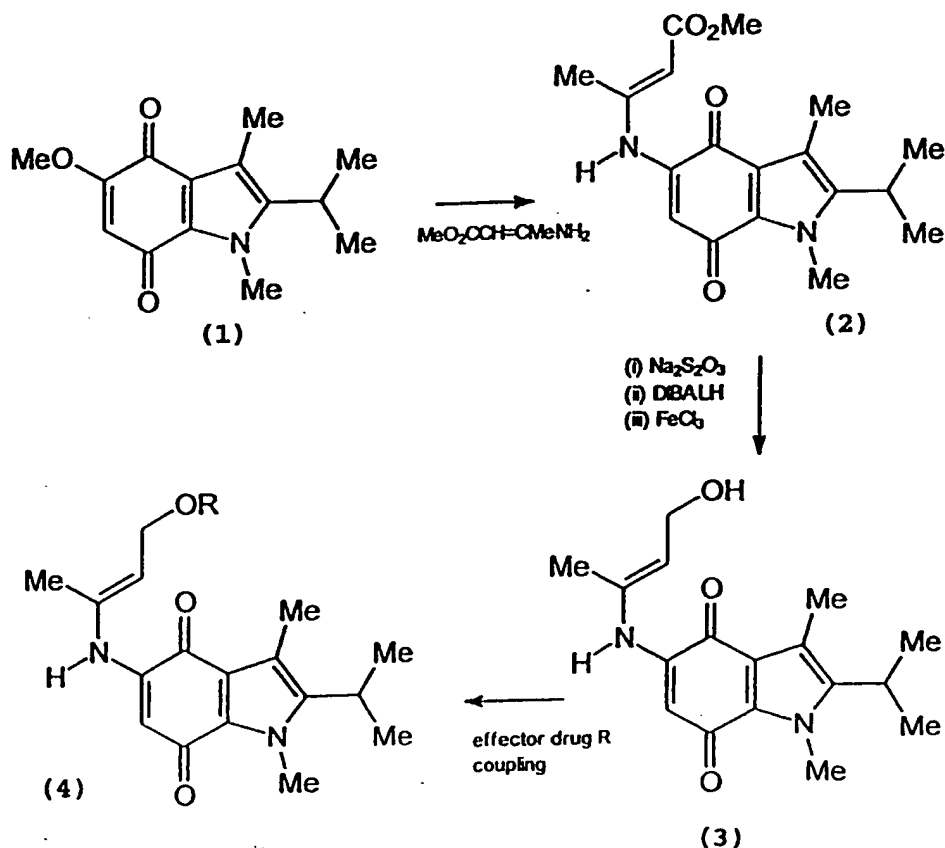
Step 4 - prednisolene 21-acetate (1 equiv) is dissolved in dry CH_2Cl_2 (50 mL) and dry pyridine (10 mL) is added under an atmosphere of nitrogen. The solution is then

- 27 -

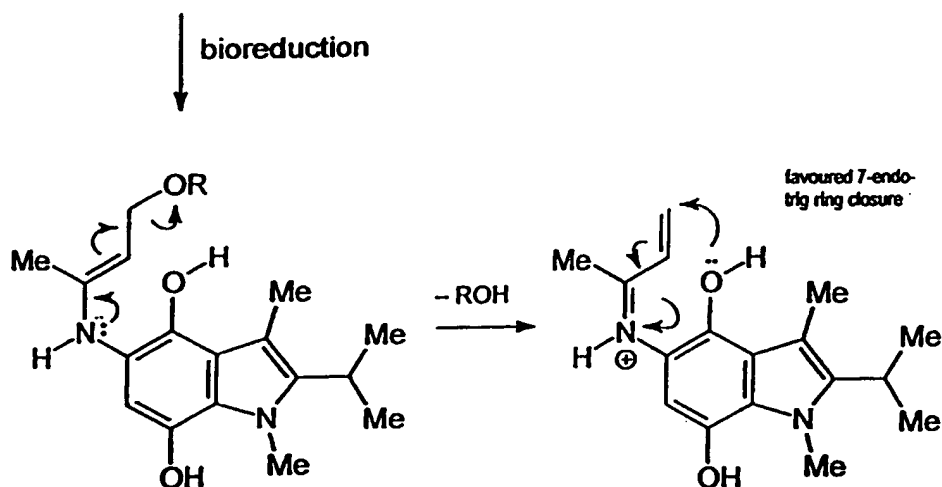
stirred under reflux for 2 hours together with succinyl chloride (1.1 equivs). This is then cooled and washed with dilute HCl (0.1M, 20 mL) followed by H₂O (3 x 30 mL), dried and evaporated in vacuo. Product (5) is purified by chromatography on silica.

Step 5 - pyridine (6 mmol), N,N'-dimethylphosphoramidic dichloride (3 mmol) and product (4) (4 mmol) are added to a solution of product (5) (2 mmol) in 1,2-dimethoxyethane (10 mL) at 0°C. The resulting solution is stirred at ambient temperature under an atmosphere of argon for 16 hours. This is then poured into ice cold 1N HCl (40 mL) and extracted with CH₂Cl₂ (4 x 30 mL). The combined extracts are dried with MgSO₄, filtered and concentrated. The residue is purified by column chromatography on silica gel to give the final product (6).

Example 2 - Synthesis of "self-alkylating" bio-reductive delivery system.



- 28 -



Step 1 - Compound (1) (10 mmol) (see Naylor et al., 2-Cyclopropyl Indoloquinones and their Analogues As Bioreductively-Activated Antitumor Agents: Structure-Activity *in vitro* and Efficacy *in vivo*, J. Med. Chem.: 40(15), 1997) is dissolved in DMF (10 mL) and methyl 3-aminocrotonate (50 mmol) is added. The reaction mixture is stirred at ambient temperature for 18 hours and then evaporated *in vacuo* and the residue purified on silica to give product (2).

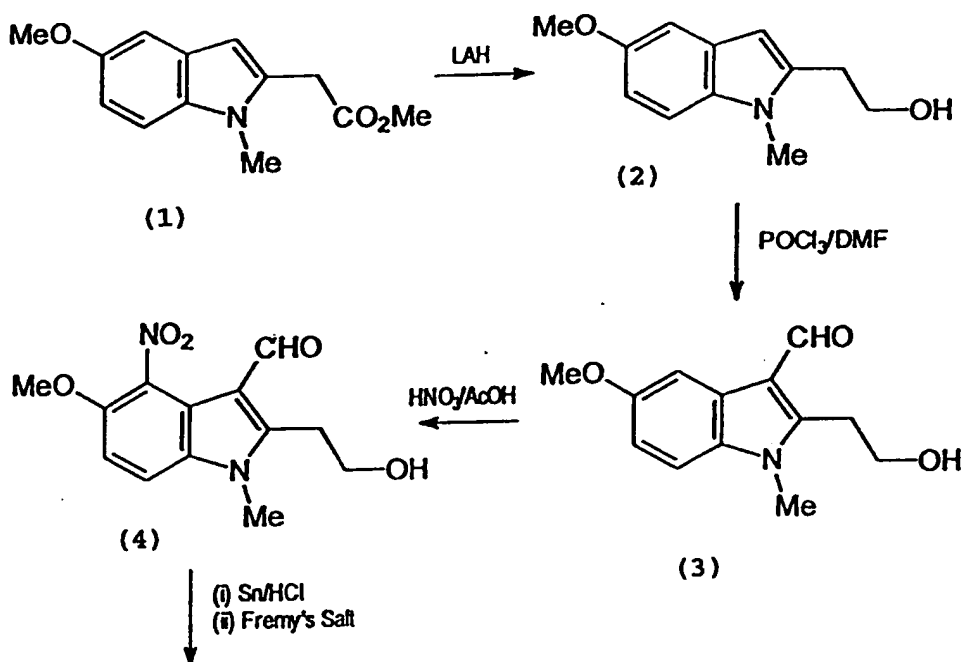
Step 2 - the aminocrotonate derivative (2) (10 mmol) is dissolved in CHCl_3 (300 mL) and EtOH (110 mL) and a solution of $\text{Na}_2\text{S}_2\text{O}_4$ (120 mmol) in H_2O (130 mL) added. The solution is stirred at ambient temperature for ½ hour and the organic layer separated, washed with saturated NaCl (500 mL), dried and evaporated. The crude hydroquinone is then dissolved in anhydrous CH_2Cl_2 (300 mL) under argon, cooled to -30°C and DIBAL-H (50 mL of a 1.5M solution in toluene) added dropwise such that the solution temperature remains below -30°C . The solution is then allowed to reach 0°C and stirred for 2½ hours at this temperature, and a solution of solution of FeCl_3 (90 mL, 1.0M (0.1M HCl)) added. The solution is stirred for 10 min at 0°C and then CHCl_3 (500 mL) and H_2O

- 29 -

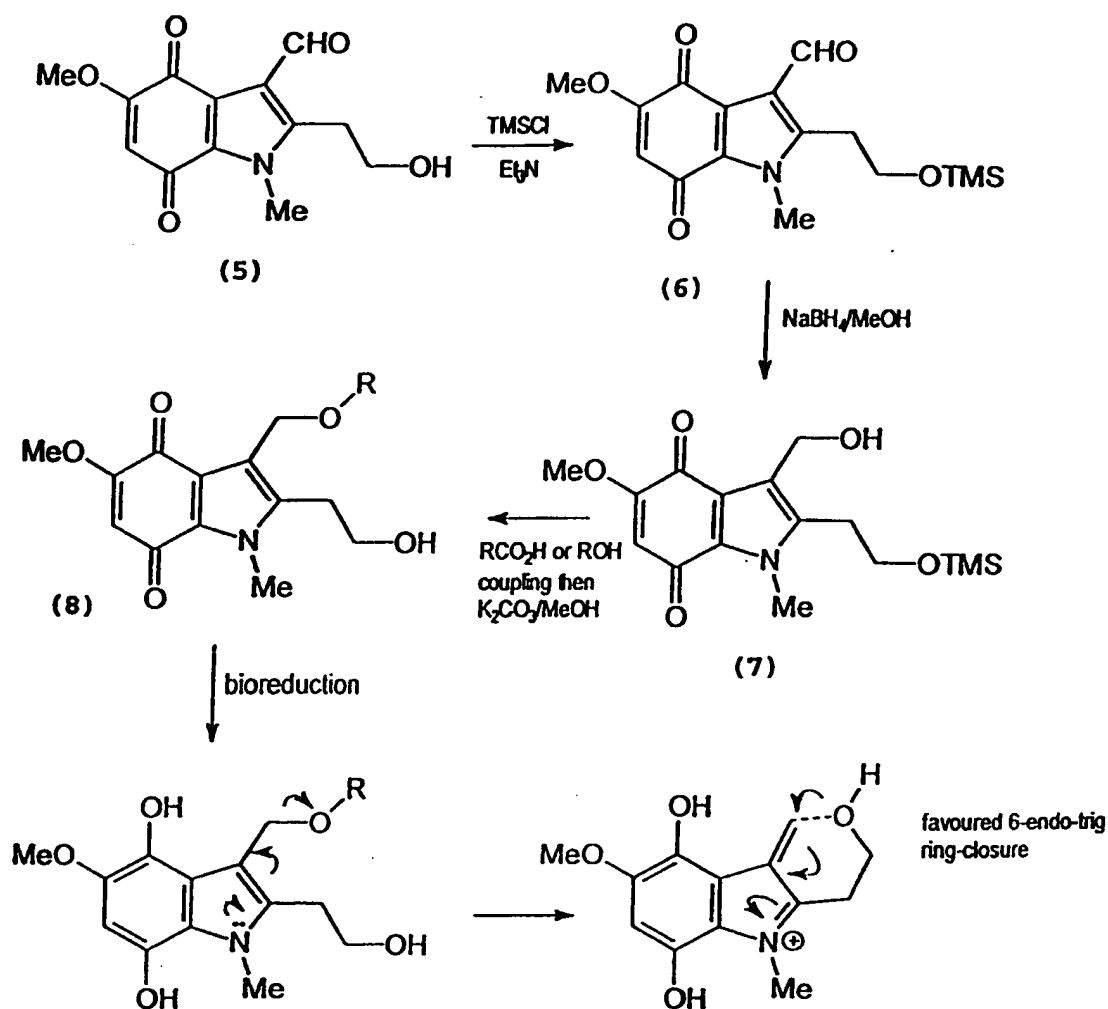
(500 mL) added. The aqueous layer is extracted with CHCl_3 (5 x 250 mL) then EtOAc (5 x 250 mL) and the combined organic phases washed with saturated NaCl (500 mL), dried and evaporated. The residue is purified on silica and recrystallized from EtOAc to give product (3) as a purple/red solid.

Step 3 - the indoloquinone (3) (10 mmol) is dissolved in THF (25 mL) and added to a solution (THF, 25 mL) of the drug carboxylic acid or phenol to be coupled (1.5 equivs), triphenylphosphine (20 mmol) and diethylazodicarboxylate (20 mmol). The solution is then stirred overnight at 50°C, the solvent evaporated and the residual final product (4) is purified on silica.

Example 3 - Synthesis of "self-alkylating" bio-reductive delivery system.



- 30 -



Step 1 - Methyl 5-Methoxy-1-methylindole-2-acetate (10 mmol) is dissolved in anhydrous THF (250 mL) and LiAlH_4 (100 mL of a 1.0M solution in THF) added dropwise at ambient temperature and under argon. The solution is then stirred for 1 hour at 30°C and then EtOAc (250 mL) added, followed by the gradual addition of H_2O (150 mL). The solution is washed with HCl (0.1M, 250 mL) and saturated NaCl (250 mL), dried and evaporated. The residue is purified by flash column chromatography on silica and then recrystallized to give product (2).

- 31 -

Step 2 - DMF (100 mmol) and POCl_3 (25 mmol) are stirred at -5°C for $\frac{1}{2}$ hour and then a solution of (2) (10 mmol in 30 mL DMF) is added slowly, maintaining the temperature at about 0°C , and then warmed to 40°C and stirred for 1 hour. Ice/water (100 mL) is then added, followed by NaOH (37%, 50 mL) and the solution extracted into EtOAc, evaporated and the carboxaldehyde (3) purified by recrystallization from an EtOAc/hexane mixture.

Step 3 - to a solution of (3) (10 mmol) in AcOH (50 mL) cooled to 5°C , is added dropwise a cold (0°C) mixture of fuming HNO_3 (10 mL) in AcOH (30 mL). The solution is stirred for 1 hour while allowing to reach ambient temperature, and then poured onto 100g of crushed ice. After 15 minutes stirring the resulting yellow solid is collected by suction filtration. The dried residue is purified on silica to give product (4) as a yellow solid.

Step 4 - to a suspension of (4) (10 mmol) in EtOH (180 mL) is added tin powder (40 mmol) and HCl (3.0M, 70 mL) and the solution stirred at ambient temperature for 1 hour. The solution is then decanted from the excess tin and neutralized with saturated $\text{NaHCO}_3(\text{aq.})$. The resulting suspension is then added to an equal volume of H_2O and extracted with CHCl_3 (5 x 50 mL) and then EtOAc (5 x 50 mL) and the combined extracts evaporated. The residual 4-aminoindole derivative is purified on silica and used immediately in the next step by dissolving in Me_2CO (250 mL) and adding a solution of potassium nitrosodisulfonate ($(\text{KSO}_3)_2\text{NO}$, Fremy's salt, 30 mmol) in $\text{NaH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ buffer (250 mL, 0.3M, pH 6.0) and the solution stirred at ambient temperature for 1 hour. The Me_2CO is removed *in vacuo* and the resulting orange precipitate collected by suction filtration, washed with H_2O and dried in a vacuum oven at 45°C to

- 32 -

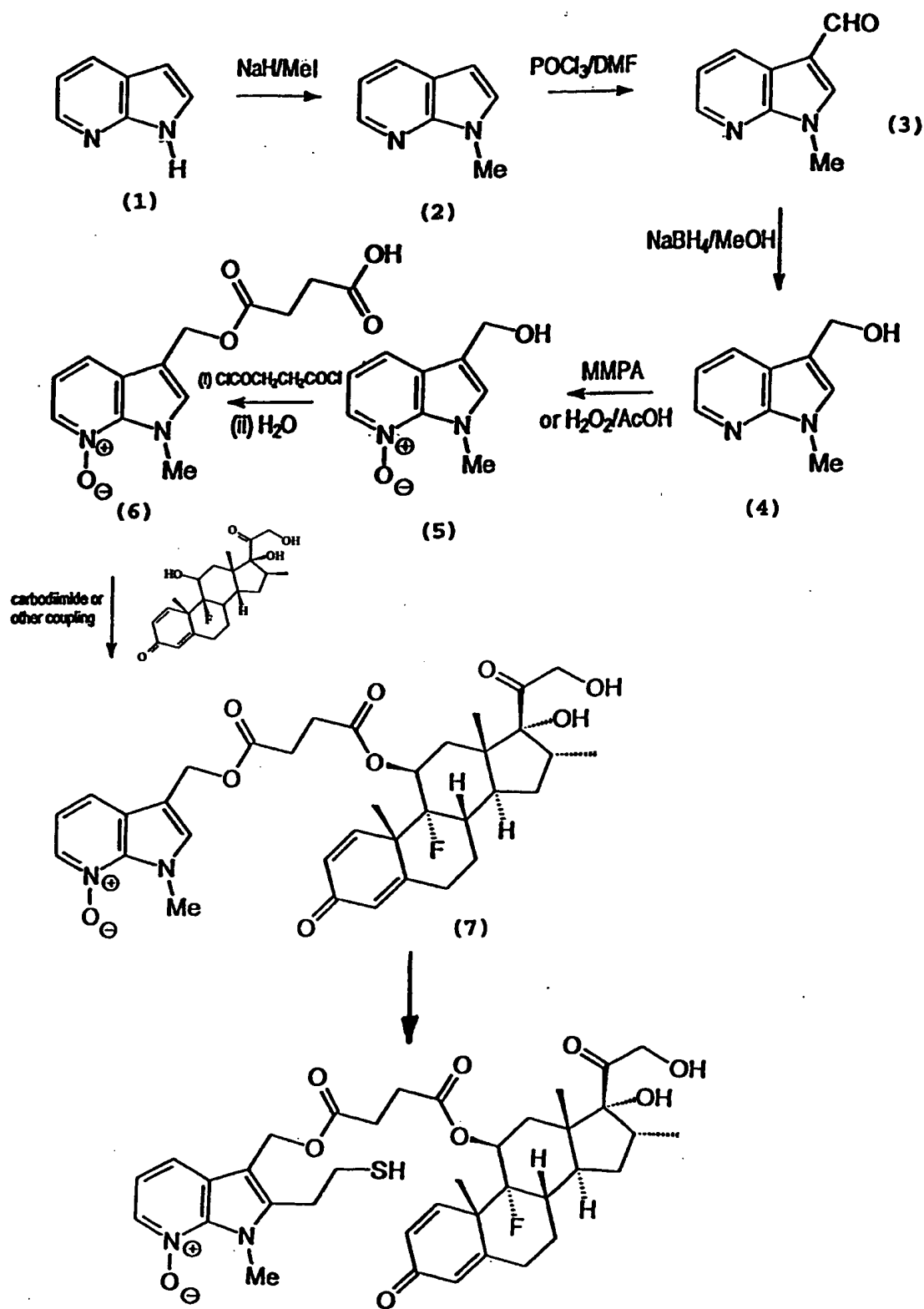
afford product (5) as an orange solid which is recrystallized from EtOAc.

Step 5 - indoloquinone (5) (10 mmol) is dissolved in THF (100 mL) together with Et₃N (10 mmol) and trimethylchlorosilane (1.1 mmol) added. The solution is stirred at ambient temperature for 8 hours, evaporated and purified on silica to give product (6).

Step 6 - the protected indoloquinone (6) (10 mmol) is dissolved in anhydrous nitrogen degassed MeOH (200 mL) and NaBH₄ (30 mmol) added. The solution is degassed with argon and stirred for 5 min under argon and then aerated and diluted with EtOAc (700 mL) and washed with H₂O (2 x 250 mL) and then saturated NaCl (100 mL). The dried organic solution is condensed to give the indoloquinone (7) as an orange solid after silica column and/or recrystallization from EtOAc.

Step 7 - the 3-(hydroxymethyl)indoloquinone (7) is dissolved in THF (50 mL) together with triphenylphosphine (20 mmol) and diethylazodicarboxylate (20 mmol) and the desired drug carboxylic acid or phenol (RCO₂H or ROH where R is a drug species, 1.5 to 5 equivs) added. The solution is then stirred overnight at 50°C, the solvent evaporated and the residue redissolved in EtOAc. The solution is then washed with HCl (1.0M, 50 mL) and H₂O (50 mL), dried and evaporated. The product is purified on silica and deprotected by dissolving in anhydrous MeOH together with K₂CO₃ (10 mmol) at 0°C and stirring for 45 min. The final product (8) is then purified on silica and recrystallized from EtOAc.

Example 4 - Synthesis of "self-alkylating" bioreductive delivery system.



"SELF ALKYLATING" VERSION

- 34 -

Step 1 - 7-Azaindole (Sigma-Aldrich, 10 mmol) is added gradually with stirring to a suspension of NaH (11 mmol) in THF (30 mL). After 15 minutes, methyl iodide (10 mmol) is added and the solution stirred at ambient temperature for 1 hour. The solution is cooled to -5°C and H₂O (30 mL) added gradually, followed by EtOAc (50 mL). The aqueous layer is then further extracted with EtOAc (3 x 50 mL), washed with saturated NaHCO₃, saturated NaCl, dried and evaporated. The residue is purified on silica to give product (2).

Step 2 - DMF (100 mmol) and POCl₃ (25 mmol) are stirred at -5°C for ½ hour and then a solution of (2) (10 mmol in 30 mL DMF) is added slowly, maintaining the temperature at about 0°C, and then warmed to 40°C and stirred for 1 hour. Ice/water (100 mL) is then added, followed by NaOH (37%, 50 mL) and the solution extracted into EtOAc, evaporated and the carboxaldehyde (3) purified by recrystallization from an EtOAc/hexane mixture.

Step 3 - the 3-formyl-7-azaindole (3) (10 mmol) is dissolved in anhydrous nitrogen degassed MeOH (200 mL) and NaBH₄ (30 mmol) added. The solution is degassed with argon and stirred for 5 min under argon and then aerated and diluted with EtOAc (700 mL) and washed with H₂O (2 x 250 mL) and then saturated NaCl (100 mL). The dried organic solution is condensed to give the 3-hydroxymethyl derivative (4) after silica column chromatography.

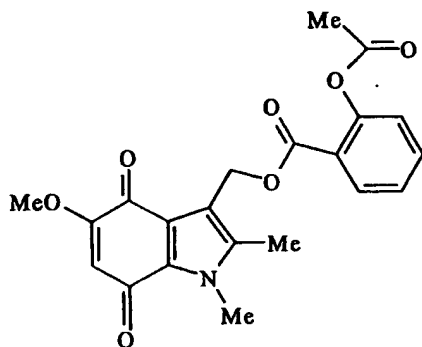
Step 4 - product (4) (10 mmol) is dissolved in KOH (0.5M, aq., 100 mL). Caro's acid (potassium peroxymonosulphate, Oxone, 2KHSO₅.KHSO₄.K₂SO₄, 10 mmol) is added slowly with stirring and the solution stirred for 12 hours. The solution is neutralised with phosphoric acid, evaporated and the residual salt extracted and purified on silica to afford (5).

- 35 -

Step 5 - the 3-(hydroxymethyl)indole (5) (10 mmol) is dissolved in THF (50 mL) together with pyridine (5 mL) and succinylchloride (10 mmol) added with stirring. After 1 hour H₂O (50 mL) is added and the solution stirred for 1½ hours and 2.0M HCl (50 mL) added. After a further 1½ hours the solution is extracted with Et₂O (3 x 100 mL), dried and evaporated. The acid (6) is purified on silica.

Step 6 - the azaindole-N-oxide carboxylic acid (6) (10 mmol) is dissolved in THF (25 mL) and added to a solution (THF, 25 mL) of the protected steroid (1.5 equivs), triphenylphosphine (20 mmol) and diethylazodicarboxylate (20 mmol). The solution is then stirred overnight at 50°C, the solvent evaporated and the residue redissolved in EtOAc. The solution is washed with HCl (1.0M, 50 mL) and saturated NaHCO₃ (aq., 50 mL), dried and evaporated. The final product (7) is purified on silica.

Example 5 - Preparation of 3-(2-Acetoxybenzoyloxy) methyl-1,2-dimethyl-5-methoxyindole-4,7-dione:
Aspirin-Bioreductive Conjugate



3-Hydroxymethyl-5-methoxy-1,2-dimethylindole-4,7-dione (0.235g, 1.0 mmol) was dissolved in dichloromethane (anhydrous, 25 mL) together with pyridine (2.5 mL). 2-Acetylsalicyloyl chloride (0.237g, 1.2 mmol) was then

- 36 -

added and the solution heated under reflux for 1½ hours, cooled and ethyl acetate (100 mL) added. The solution was washed with HCl (0.1 M, 100 mL) and then saturated NaCl (100 mL), dried and evaporated. The residue was purified on silica gel, eluting with ethyl acetate to afford the title compound as a yellow solid (275 mg, yield: 69.3%) which was recrystallised from ethyl acetate, mp 159-161°C.

¹H-NMR (CDCl₃) δ 2.27 (s, 3H), 2.31 (s, 3H), 3.81 (s, 3H), 3.90 (s, 3H), 5.47 (s, 2H), 5.63 (s, 1H), 7.01-7.53 (m, 3H) and 7.99 (dd, J = 1.4 and 8.1 Hz, 1H) ppm.

Analysis: Found : C 63.81, H 4.81, N 3.71
Calculated : C 63.47, H 4.82, N 3.52%

Example 6

Pharmacokinetics of the indoloquinone-acetyl salicylic acid conjugate of Example 5 were studied as follows:

PROTOCOL:

Three groups of male Wistar albino rats (n=5) received sterile air dorsally (day 1). After two days a further 20 ml sterile air were administered. On day 5, 2 ml of a 1% carrageenin in sterile saline was injected directly into the air pouch. Animals were housed in metabolic cages.

100 mg of the indoloquinone-aspirin conjugate of Example 5 were suspended in ethanol (2 ml). 50 mg acetyl salicylic acid was dissolved in 2 ml ethanol. 2 ml ethanol was used as a control. 18 ml sterile water were added to each sample.

On day 9, each animal was injected with 4 ml of solution as follows:

- 37 -

Group A - 20 mg indoloquinone-aspirin conjugate
Group B - 10 mg acetyl salicylic acid
Group C - ethanol (control)

The animals were then returned to their cages for periods of either 2 (nos. 1, 2 and 3 from each group) or 4 hours (nos. 4 and 5 from each group). After this time the animals were anaesthetised and blood and exudate collected. Available urine was also collected.

RESULTS:

Analysis of the collected samples by HPLC showed that the bio-reductive-acetyl salicylic acid conjugate had been cleaved to liberate acetyl salicylic acid.

Example 7

The reduction initiated release of aspirin from the indoloquinone-acetyl salicylic acid conjugate of Example 5 was investigated by product analysis (HPLC) following γ -radiolysis of N_2O -saturated solutions containing the quinone (100 μM) and 2-propanol (8.3M, 50%, v/v) at pH 7.4.

The radiation chemical yield (G) of the $(CH_3)_2C^{\bullet}OH$ radical in N_2O -saturated 2-propanol/water mixtures was determined by ferricyanide reduction to be $G((CH_3)_2C^{\bullet}OH) = 0.67 \pm 0.02 \mu mol J^{-1}$ in 2-propanol/water (50%, v/v) and $0.72 \pm 0.03 \mu mol J^{-1}$ in 1 M 2-propanol respectively. Figure 1 shows the product profile obtained on the reduction of the quinone by the $(CH_3)_2C^{\bullet}OH$ radical. Loss of the parent quinone ($G(-Q) = 1.63 \pm 0.01 \mu mol J^{-1}$) parallel the formation of the aspirin leaving group (LG) with $G(LG) = 1.40 \pm 0.15 \mu mol J^{-1}$.

The two remaining major peaks in Figure 1 were derived from the reaction of the resultant iminium

- 38 -

derivative with water to generate (a) and with the 2-propanol to generate the isopropyl ether (b). Both of these quinones are generated by autoxidation of their respective hydroquinones following the unavoidable introduction of oxygen during HPLC sampling:



As expected, the relative yields of (a) and (b) were dependent on the alcohol concentration, with the alkylation product virtually disappearing when radiolysis was performed in 1M 2-propanol.

Steady-state γ -radiolysis

Indolequinone solutions were saturated with N_2O gas in gas-tight vials before irradiation in a ^{60}Co source. An absorbed dose of 1 Gy = $0.67 \mu\text{M}$ $(\text{CH}_3)_2\text{C}^*\text{OH}$ radicals in N_2O -saturated 2-propanol/water (50%, v/v). A dose rate of $6\text{--}6.5 \text{ Gy min}^{-1}$ was used, as determined by Fricke dosimetry and radiation chemical yields were corrected for the absorbed dose in the various alcohol-water mixtures employed.

High performance liquid chromatography (HPLC)

Product analysis following γ -radiolysis was performed by gradient HPLC separation on a 100 mm x 4.6 mm base-deactivated reverse-phase column (Hichrom RPB, Hichrom, Reading, U.K.). The eluents were (A): KH_2PO_4 (5 mM), H_3PO_4 (5 mM), (B): $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ (3:1, v/v), with a flow rate of $2 \text{ cm}^3 \text{ min}^{-1}$. One of two linear gradients was used for each compound: (1) 35-80% B in 8 min, or (2) 20-50% B in 5 min. Detection was at 232 nm using a Waters 486 detector (Watford, U.K.) and concentrations were determined from peak areas using Waters Maxima software.

- 39 -

Example 8 - Formulation

A composition suitable for use in the treatment of rheumatoid arthritis is produced using the following ingredients:

dexamethasone	5 mg
starch	45 mg
microcrystalline cellulose	35 mg
polyvinylpyrrolidone	
(as 10% solution in water)	4 mg
sodium carboxymethyl starch	4.5 mg
magnesium stearate	0.5 mg
talc	1 mg
total	95 mg

The active ingredient, starch and cellulose are sieved and mixed thoroughly. The aqueous solution containing polyvinylpyrrolidone is mixed with the resulting powder and the mixture is then passed through a sieve. The resulting granules are dried and sieved again. The sodium carboxymethyl starch, magnesium stearate and talc are sieved and then added to the granules which, after mixing, are compressed on a tablet machine to yield tablets weighing 95 mg.

One tablet taken daily is suitable for the treatment of patients suffering from rheumatoid arthritis.

- 40 -

Claims:

1. A bio-reductive conjugate comprising a non-cytotoxic bio-reductive moiety with linked thereto at least one therapeutic agent, and salts thereof.

2. A bio-reductive conjugate as claimed in claim 1 of formula I:



(where A is a non-cytotoxic bio-reductive moiety, each B is independently the residue of a therapeutic agent, and n is an integer) or a salt thereof.

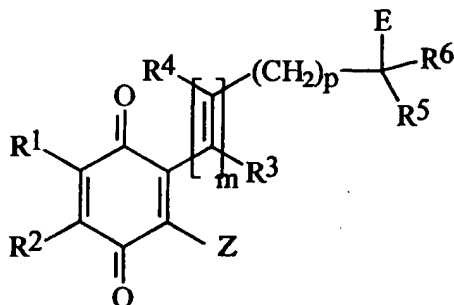
3. A bio-reductive conjugate as claimed in claim 2, wherein in formula I, n is 1 to 3.

4. A bio-reductive conjugate as claimed in claim 2 or claim 3, wherein A and B are stably conjugated in an oxygenated environment and are such that following reductive activation of A, A and B detach and either A is itself a stable, non-cytotoxic species, or A reacts with itself to form a stable, non-cytotoxic species.

5. A bio-reductive conjugate as claimed in any one of claims 1 to 4, wherein said bio-reductive moiety is substantially non-mutagenic.

6. A bio-reductive conjugate as claimed in claim 1 of the formula II:

- 41 -



(II)

(wherein

R¹ and R² independently represent hydrogen or halogen atoms, or a group R, OR, SR, NHR, NR₂, CO₂R or CONHR;

or, alternatively, R¹ and R² together with the intervening ring carbon atoms form a 5-7 membered carbocyclic or heterocyclic ring itself optionally substituted by one or more halogen atoms, or by one or more groups selected from R, OR, SR, NHR, NR₂, CO₂R and CONHR;

Z represents an alkyl, alkenyl, aryl or aralkyl group optionally carrying at least one OH, SH, NH₂ or NHR⁷ group in which R⁷ is an alkyl group;

R³, R⁴, R⁵ and R⁶ independently represent hydrogen atoms or an alkyl or alkenyl group;

each group R independently represents a hydrogen atom, an alkyl or alkenyl group;

E represents the residue of a therapeutic agent to be delivered, optionally attached via a linking group L;

m = 0, 1, 2 or 3; and

- 42 -

$p = 0$ or 2 ;

with the proviso that when $m = 1$ then $p = 0$)

or a salt thereof.

7. A bioreductive conjugate as claimed in claim 6, wherein in formula II:

Z represents a group of the formula $(CH_2)_nXH$;

$n = 0, 1, 2$ or 3 ;

X represents an oxygen or sulphur atom, or a group of formula NY in which Y represents a hydrogen atom or an alkyl group;

or a salt thereof.

8. A bioreductive conjugate as claimed in claim 6, wherein in formula II:

Z represents a group of the formula $(CH_2)_nXH$ in which X represents an amino group;

R^1 and R^2 each represent alkoxy groups or, together with the intervening ring carbon atoms, R^1 and R^2 form a benzene ring;

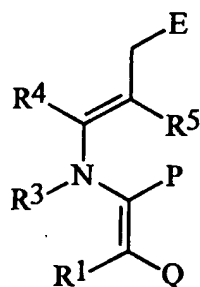
R^3 , R^4 , R^5 and R^6 each represent hydrogen atoms; and

$n = 0$, $m = 1$ and $p = 0$;

or a salt thereof.

9. A bioreductive conjugate as claimed in claim 1 of formula III:

- 43 -



(III)

(wherein

P and Q together with the intervening ring carbon atoms form a quinone or indoloquinone ring, a nitroaromatic, N-oxide or diazoaromatic compound, itself optionally substituted by one or more halogen atoms, or by one or more groups selected from R, OR, SR, NHR, NR₂, CO₂R and CONHR;

R¹ represents a hydrogen or halogen atom, or a group R, OR, SR, NHR, NR₂, CO₂R or CONHR;

R³, R⁴ and R⁵ independently represent hydrogen atoms or an alkyl or alkenyl group;

each group R independently represents a hydrogen atom, an alkyl or alkenyl group; and

E represents the residue of a therapeutic agent to be delivered, optionally attached via a linking group L)

or a salt thereof.

10. A bio-reductive conjugate as claimed in claim 9, wherein in formula III:

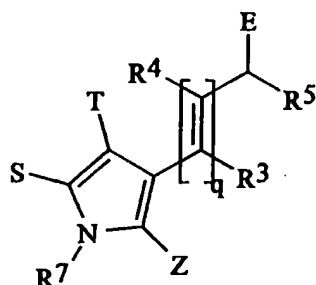
P and Q together with the intervening ring carbon atoms form a quinone or indoloquinone ring; and

- 44 -

R^1 , R^3 , R^4 and R^5 each represent hydrogen atoms or methyl groups;

or a salt thereof.

11. A bio-reductive conjugate as claimed in claim 1 of formula IV:



(IV)

(wherein

S and T together with the intervening ring carbon atoms form a quinone or iminoquinone ring, a nitroaromatic or N-oxide compound, itself optionally substituted by one or more halogen atoms, or by one or more groups selected from R, OR, SR, NHR, NR_2 , CO_2R and CONHR;

Z represents an alkyl, alkenyl, aryl or aralkyl group optionally carrying at least one OH, SH, NH_2 or NHR^6 group in which R^6 is an alkyl group;

R^7 represents an alkyl group;

R^3 , R^4 and R^5 independently represent hydrogen atoms or an alkyl or alkenyl group;

each group R independently represents a hydrogen atom, an alkyl or alkenyl group;

$q = 0, 1, 2$ or 3 ; and

- 45 -

E represents the residue of a therapeutic agent to be delivered, optionally attached via a linking group L)

or a salt thereof.

12. A bio-reductive conjugate as claimed in claim 11, wherein in formula IV:

S and T together with the intervening ring carbon atoms form a quinone or N-oxide compound;

R³, R⁴ and R⁵ each represent hydrogen atoms;

R⁷ is methyl;

Z represents a group of formula (CH₂)_nXH wherein X represents an oxygen or sulphur atom, or X represents a group of formula NY in which Y represents a hydrogen atom or an alkyl group; and

q = 0 or 1,

or a salt thereof.

13. A bio-reductive conjugate as claimed in any one of claims 1 to 5, wherein said bio-reductive moiety comprises a quinone, naphthoquinone, indoloquinone, quinolino quinone or a derivative thereof.

14. A bio-reductive conjugate as claimed in claim 13, wherein said bio-reductive moiety is a 1,4-benzoquinone, a naphthoquinone, or a derivative thereof, in which the quinone ring carries an optionally hydroxy- or amino-substituted alkenyl group and an adjacent nucleophilic moiety.

15. A bio-reductive conjugate as claimed in any one of claims 1 to 5, wherein said bio-reductive moiety is a

- 46 -

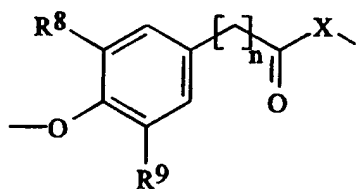
1,4-benzoquinone and the therapeutic agent is dexamethasone.

16. A bioreductive conjugate as claimed in any preceding claim, wherein said bioreductive moiety is linked to said therapeutic agent via a linker group L comprising an ester, phosphate ester, ether, amine, thiol or thiol ester group or any combination thereof.

17. A bioreductive conjugate as claimed in claim 15 wherein said linker group L is a group of the formula:



or



(wherein n is an integer from 1 to 3;

X represents a sulphur or oxygen atom; and

R⁸ and R⁹ each independently represent F or Cl).

18. A process for the preparation of a bioreductive conjugate as claimed in any one of claims 1 to 17, said process comprising linking at least one therapeutic agent to a non-cytotoxic bioreductive moiety.

19. A pharmaceutical composition comprising a bioreductive conjugate as claimed in any one of claims 1 to 17, or a pharmaceutically acceptable salt thereof, together with at least one pharmaceutical carrier or excipient.

- 47 -

20. A bioreductive conjugate as claimed in any one of claims 1 to 17 for use in a method of targeting a therapeutic agent to a site of hypoxia and/or ischemia within the human or non-human animal body.

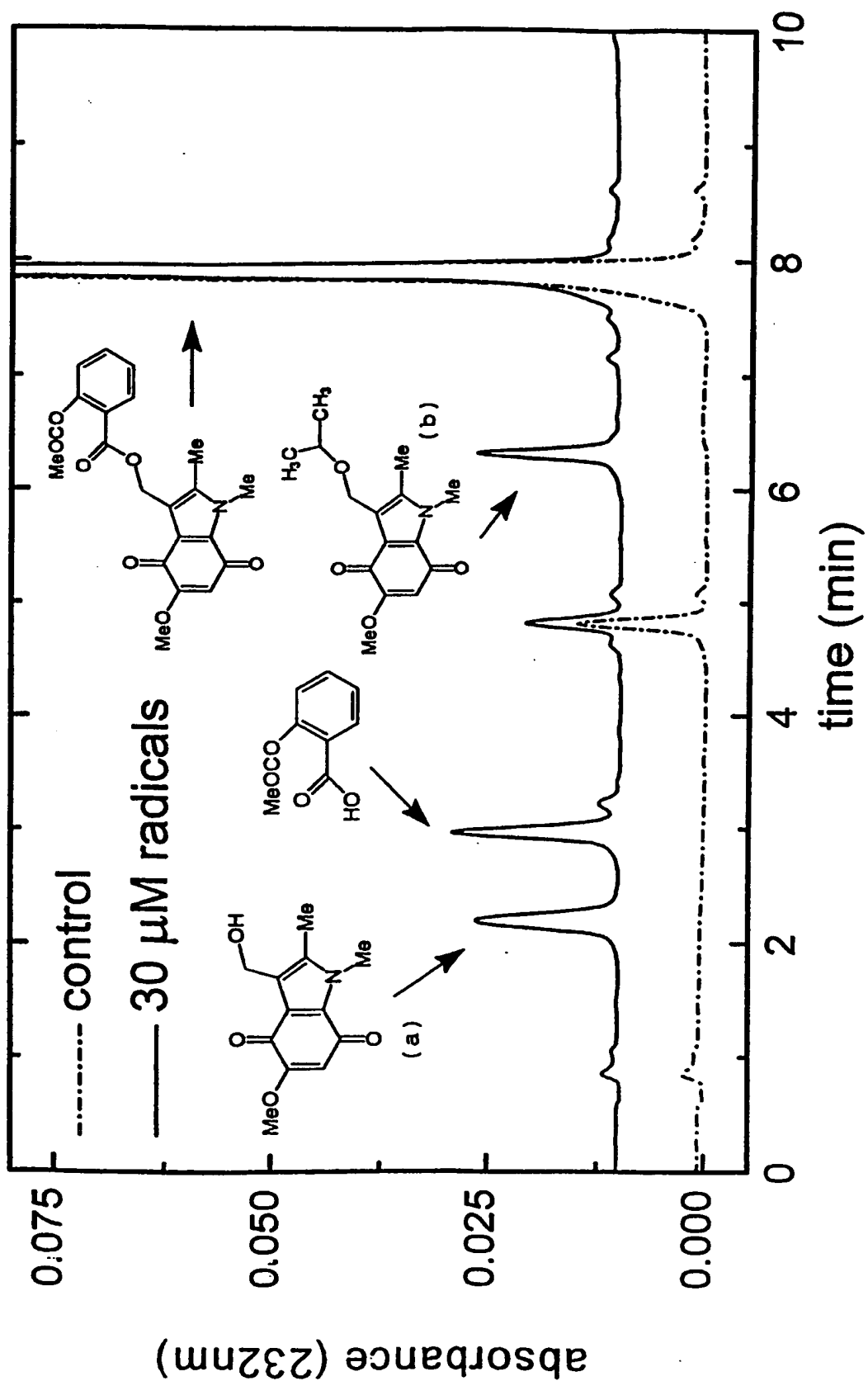
21. A bioreductive conjugate as claimed in any one of claims 1 to 17 for use in the treatment of rheumatoid arthritis or other arthritic conditions, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological disorders, cancer, kidney disease, digestive diseases, liver disease, chronic periodontitis or ischemia following tissue transplantation.

22. Use of a bioreductive conjugate as claimed in any one of claims 1 to 17 in the manufacture of a medicament for use as a targeting agent capable of targeting a site of hypoxia and/or ischemia within the human or non-human animal body.

23. Use as claimed in claim 21 for the treatment of rheumatoid arthritis or other arthritic conditions, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological disorders, cancer, kidney disease, digestive diseases, liver disease, chronic periodontitis or ischemia following tissue transplantation.

24. A method of targeting hypoxic and/or ischemic tissues in the human or non-human animal body, said method comprising administering to said body a bioreductive conjugate as claimed in any one of claims 1 to 17.

FIGURE 1



INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 98/00461

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 A61K47/48

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	CHEMICAL ABSTRACTS, vol. 112, no. 11, 12 March 1990 Columbus, Ohio, US; abstract no. 91135, OELLINGER, KARIN ET AL: "Study on the redox properties of naphthazarin (5,8-dihydroxy-1,4- naphthoquinone) and its glutathionyl conjugate in biological reactions: one- and two-electron enzymic reduction" XP002052357 see abstract	1-24
Y	& ARCH. BIOCHEM. BIOPHYS. (1989), 275(2), 514-30 CODEN: ABBIA4; ISSN: 0003-9861, 1989, --- -/--	1-24

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

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Date of the actual completion of the international search

18 May 1998

Date of mailing of the international search report

27.05.98

Name and mailing address of the ISA

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Authorized officer

Berte, M

INTERNATIONAL SEARCH REPORT

International Application No
PC1/GB 98/00461

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 086 068 A (RALEIGH JAMES A ET AL) 4 February 1992 see column 4, line 43 - line 58; claims 1,14,15 ---	1-24
X	US 5 387 692 A (RILEY ANTHONY L ET AL) 7 February 1995 see column 1, line 5 - column 2, line 20; claims ---	1-24
X	FIRESTONE, ALBERT ET AL: "Nitro heterocycle reduction as a paradigm for intramolecular catalysis of drug delivery to hypoxic cells" J. MED. CHEM. (1991), 34(9), 2933-5 CODEN: JMCMAR;ISSN: 0022-2623, 1991, XP002052353 see page 2933, column 2, paragraph 1 - page 2934, column 1, paragraph 2 ---	1-24
X	CHIKHALE P ET AL: "Tumor targeted prodrugs: Redox-activation of conformationally constrained, bioreductive melphalan prodrugs." EIGHTY-EIGHTH ANNUAL MEETING OF THE AMERICAN ASSOCIATION FOR CANCER RESEARCH, SAN DIEGO, CALIFORNIA, USA, APRIL 12-16, 1997. PROCEEDINGS OF THE AMERICAN ASSOCIATION FOR CANCER RESEARCH ANNUAL MEETING 38 (0). 1997. 432-433. ISSN: 0197-016X, XP002052354 See #2894 ---	1-24
X	MEHTA, LINA K. ET AL: "Potential bioreductively activated hypoxia probes and post-irradiation radiosensitizers related to NITP" ANTI-CANCER DRUG DES. (1995), 10(3), 227-41 CODEN: ACDDEA;ISSN: 0266-9536, 1995, XP002052355 see abstract ---	1-5,9, 11,12, 16-24
X	HODGKISS R J ET AL: "Pharmacokinetics and binding of the bioreductive probe for hypoxia, NITP: effect of route of administration." BR. J. CANCER, vol. 72, 1995, pages 1462-1468, XP002052356 see abstract ---	1-5,9, 11,16-24
4 X	EP 0 659 763 A (SENJU PHARMA CO) 28 June 1995 see page 4, line 19 - line 24; claims ---	1-24
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INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 98/00461

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 96 25147 A (SEQUUS PHARM INC) 22 August 1996 see page 13, line 1 - line 25 ---	1-24
X	DATABASE DISSABS AN=87:31004, 1987 BERGLUND R.A.: "BIOREDUCTIVE HETEROSUBSTITUTED QUINONE ANTITUMOR DRUG DELIVERY AGENTS." XP002052358 see abstract -----	1-24

INTERNATIONAL SEARCH REPORT

International application No.

PCT/GB 98/ 00461

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 24
because they relate to subject matter not required to be searched by this Authority, namely:
Although claim 24 is directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. ☒ Claims Nos.: 1-24
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
In view of the large number of compounds which are designed by the compounds in the claims, the search was limited to the compounds mentioned in the claims or examples.
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International Application No

PC1/GB 98/00461

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5086068 A	04-02-1992	NONE	
US 5387692 A	07-02-1995	US 5506345 A	09-04-1996
EP 0659763 A	28-06-1995	CA 2136803 A	23-06-1995
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WO 9625147 A	22-08-1996	AU 4981896 A	04-09-1996



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : C07D 233/91, 233/92, 233/94, 233/95, C07C 205/06, A61K 31/415, 31/04, A61P 29/00, 35/00, 37/00		A3	(11) International Publication Number: WO 00/10611
			(43) International Publication Date: 2 March 2000 (02.03.00)
(21) International Application Number: PCT/GB99/02620		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).	
(22) International Filing Date: 19 August 1999 (19.08.99)			
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(71) Applicant (for all designated States except US): THERAMARK LIMITED [GB/GB]; 90 Fetter Lane, London EC4A 1JP (GB).			
(72) Inventors; and (75) Inventors/Applicants (for US only): FREEMAN, Sally [GB/GB]; 3 Riddings Road, Hale, Altrincham, Cheshire WA15 9DS (GB). JAFFER, Mohammed [GB/GB]; Flat 12, Everett Road, Everett Court, Withington, Manchester M20 3DY (GB). STRATFORD, Ian [GB/GB]; Bretton Cottage, Bretton, Eyam, Hope Valley, Derbyshire S32 5QD (GB).			
(74) Agent: ATKINSON, Peter, Birch; Marks & Clerk, Sussex House, 83-85 Mosley Street, Manchester M2 3LG (GB).		Published With international search report.	
		(88) Date of publication of the international search report: 24 August 2000 (24.08.00)	
(54) Title: DRUG TARGETING			
(57) Abstract <p>A bioreductive conjugate comprises a bioreductive moiety with at least one therapeutic agent linked thereto and physiologically acceptable derivatives thereof. The bioreductive moiety incorporates an aromatic ring substituted with a nitro group and the conjugate is such that bioreduction of the nitro group causes release of the therapeutic agent by a through bond elimination and the residue of the bioreductive moiety to undergo an intramolecular cyclisation reaction in which the nitrogen of the original nitro group provides an atom of the thus formed ring.</p>			

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AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

INTERNATIONAL SEARCH REPORT

Internat. Application No.

PCT/GB 99/02620

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D233/91 C07D233/92 C07D233/94 C07D233/95 C07C205/06
A61K31/415 A61K31/04 A61P29/00 A61P35/00 A61P37/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D C07C A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	HAY MP ET AL: "Nitroimidazole-based "extruded mustards" designed as reductively activated hypoxia-selective cytotoxins" ANTI-CANCER DRUG DESIGN, vol. 11, no. 5, July 1996 (1996-07), pages 383-402, XP000909800 abstract p. 385, Scheme 1 --- -/--	1-4, 14-18, 22,23

☒ Further documents are listed in the continuation of box C.

☐ Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

5 June 2000

Date of mailing of the international search report

20/06/2000

Name and mailing address of the ISA

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Authorized officer

Villa Riva, A

INTERNATIONAL SEARCH REPORT

Internat. Application No.

PCT/GB 99/02620

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>RAUTH A M ET AL: "Bioreductive therapies: An overview of drugs and their mechanisms of action"</p> <p>INTERNATIONAL JOURNAL OF RADIATION: ONCOLOGY BIOLOGY PHYSICS, US, PERGAMON PRESS,</p> <p>vol. 42, no. 4,</p> <p>1 November 1998 (1998-11-01), pages 755-762, XP002131257</p> <p>ISSN: 0360-3016</p> <p>abstract</p> <p>figure 6</p>	<p>1-4,</p> <p>14-18,</p> <p>22,23</p>
X	<p>NUDELMAN A ET AL: "Hypoxic radiosensitizers: substituted styryl derivatives"</p> <p>ARCH. PHARM.,</p> <p>vol. 327, no. 10, 1994, pages 619-625, XP000909791</p> <p>abstract</p> <p>p.621, Scheme 2</p> <p>page 621, left-hand column, line 1 - line 5</p>	<p>1-7,9,</p> <p>14-18,</p> <p>22,23</p>
A	<p>JAFFAR M ET AL: "Bioreductive drugs: Selectivity towards hypoxic tissue"</p> <p>EXPERT OPINION ON THERAPEUTIC PATENTS, GB, ASHLEY PUBLICATIONS,</p> <p>vol. 9, no. 10, 1999, pages 1371-1380, XP002131797</p> <p>ISSN: 1354-3776</p>	<p>1-23</p>

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

15

Applicant's or agent's file reference PBA/D088217PWO	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/GB99/02620	International filing date (day/month/year) 19/08/1999	Priority date (day/month/year) 19/08/1998
International Patent Classification (IPC) or national classification and IPC A61K47/48		
Applicant THERAMARK LIMITED et al.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.



2. This REPORT consists of a total of 6 sheets, including this cover sheet.

- ☒ This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of 1 sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☒ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☐ Certain defects in the international application
- VIII ☒ Certain observations on the international application

Date of submission of the demand 17/03/2000	Date of completion of this report 06.12.2000
Name and mailing address of the international preliminary examining authority:  European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer Villa Riva, A Telephone No. +49 89 2399 8404 

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/02620

I. Basis of the report

1. This report has been drawn on the basis of *(substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments (Rules 70.16 and 70.17).)*:

Description, pages:

1-37 as originally filed

Claims, No.:

1-23 as originally filed

Claims, pages:

42 with telefax of 30/10/2000

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- ☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
- ☐ the claims, Nos.:

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/02620

☐ the drawings, sheets:

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

III. Non-establishment of opinion with regard to novelty, inventive step and industrial applicability

The questions whether the claimed invention appears to be novel, to involve an inventive step (to be non-obvious), or to be industrially applicable have not been examined in respect of:

☐ the entire international application.

☒ claims Nos. 23 (ia).

because:

☒ the said international application, or the said claims Nos. 23 (ia) relate to the following subject matter which does not require an international preliminary examination (*specify*):
see separate sheet

☐ the description, claims or drawings (*indicate particular elements below*) or said claims Nos. are so unclear that no meaningful opinion could be formed (*specify*):

☐ the claims, or said claims Nos. are so inadequately supported by the description that no meaningful opinion could be formed.

☐ no international search report has been established for the said claims Nos. .

2. A meaningful international preliminary examination report cannot be carried out due to the failure of the nucleotide and/or amino acid sequence listing to comply with the standard provided for in Annex C of the Administrative Instructions:

☐ the written form has not been furnished or does not comply with the standard.

☐ the computer readable form has not been furnished or does not comply with the standard.

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-23

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/GB99/02620

	No:	Claims	
Inventive step (IS)	Yes:	Claims	
	No:	Claims	1-23
Industrial applicability (IA)	Yes:	Claims	1-22
	No:	Claims	

2. Citations and explanations
see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:
see separate sheet

Section III

1. Claim 23 relates to subject-matter considered by this Authority to be covered by the provisions of Rule 67.1(iv) PCT. Consequently, no opinion will be formulated with respect to the industrial applicability of the subject-matter of this claim (Article 34(4)(a)(i) PCT).

Section V

2. D1: Hay MP et al Anti-cancer Drug Design, Vol. 11, No. 5, (1996), pages 383-402.
D2: Rauth A M et al: Int J Radiat : Oncology Biology Physics Vol. 42, No. 4, (1998), pages 755-762.
D3: Nudelman A et al Arch. Pharm., Vol. 327, No. 10, 1994, pages 619-625.

Unless otherwise indicated, reference is made to the relevant passages emphasized in the International Search Report.

3. Novelty (PCT Art. 33(1) and (2))
The compounds and uses of present claims 1-23 appear to be novel over the quoted prior art, in view of the fact that the reactivity, namely the ability to release the active compound by a through-bond elimination does differ from the reactivity of the compounds in the prior art items.
4. Inventive Step (PCT Art. 33(1) and (3))
The concept of drug targeting by exploiting the reductive processes in hypoxic tissues is known in art, and also in particular the usefulness of some nitroaromatic or heteroaromatic compounds in the therapy of cancer. In particular, D1 discloses mustard prodrugs in which the alkylating moiety is eliminated upon reduction of the 2-nitroimidazole moiety and intramolecular cyclization. In D2, the core of the bioreductive drug consists of a nitrophenyl system, which also undergoes an elimination and intramolecular cyclization. In D3, ortho-nitrostyryl derivatives are disclosed

which are also used to target a hypoxic tissue as radiosensitizers. The release of the active moiety is not explicitly described, however it can be hypothesized for several of the structures listed e.g. in Scheme 2, p. 621. The technical problem is to provide alternative bioreductive agents. Now, whereas novelty can be acknowledged, in view of the different reactivity of the compounds of the present application, no proof is provided that the above technical problem has been solved over the whole of the range of protection claimed, indeed that it has been solved at all by anyone of the compounds of the present application.

Indeed, although a number of possible compounds and applications are mentioned, no example of any embodiment is provided. Therefore, as the mere provision of novel chemical compounds is not considered inventive per se, the presence of an inventive step cannot be acknowledged for present claims 1-23.

5. Industrial application (PCT Art. 33(1) and (4))

For the assessment of the present claim 23 on the question whether it is industrially applicable, no unified criteria exist in the PCT Contracting States. The patentability can also be dependent upon the formulation of the claims. The EPO, for example, does not recognize as industrially applicable the subject-matter of claims to the use of a compound in medical treatment, but may allow, however, claims to a known compound for first use in medical treatment and the use of such a compound for the manufacture of a medicament for a new medical treatment.

Section VIII

6. The definition of the "Drug" moiety in claim 6, 7, 11-13 is unclear, as well as its relationship with the "linker" moiety X.

This doesn't appear to comply with the requirements of Art. 6 PCT.

15. A therapeutic composition comprising a bioreductive conjugate as claimed in any one of claims 1 to 14 in conjunction with a therapeutically acceptable carrier.
16. The use of a bioreductive conjugate as claimed in any one of claims 1 to 15 for the manufacture of a medicament for therapeutic treatment.
17. The use as claimed in claim 16 wherein the therapeutic treatment is for the treatment of a condition associated with hypoxia and/or ischemia.
18. The use as claimed in claim 16 or 17 wherein the medicament is for the treatment of an inflammatory condition, diabetes, atherosclerosis, stroke, sepsis, Alzheimer's disease and other neurological diseases, cancer, kidney disease, digestive diseases, liver disease, chronic periodontitis and ischemia following tissue transplantation.
19. The use as claimed in the claim 18 when the medicament is for the treatment of rheumatoid arthritis or other arthritic condition such as oosteoarthritis.
20. The use as claimed in claim 18 or 19 wherein the medicament is for the treatment of an inflammatory condition of soft tissue.
21. The use as claimed in claim 19 or 20 wherein the medicament is for the treatment of a gastrointestinal disorder, for example, Crohn's disease.
22. The use as claimed in claim 20 or 21 wherein the medicament is for use in the healing of wounds (acute and chronic), and the treatment of fibrotic disorders, ulcerative colitis, inflammatory bowel disease, epilepsy, cardiovascular reperfusion injury, cerebral reperfusion injury, hypertension, cystic fibrosis, psoriasis, parapsoriasis, peptic ulcers, gastric ulcers, duodenal ulcers, diabetic ulcers, dementia oncology and AIDS.

23. A method of therapeutic treatment comprising administering to a subject in need of such treatment a therapeutically effective amount of a bioreductive conjugate as claimed in any one of claim to 1 to 14.